

## Recommendation for Processing and Application of Through-Hole Capacitors

### Soldering Process

Internal temperature of the capacitor must be kept as follows:

Polyester: preheating:  $T_{max.} \leq 125^{\circ}C$   
soldering:  $T_{max.} \leq 135^{\circ}C$

Polypropylene: preheating:  $T_{max.} \leq 100^{\circ}C$   
soldering:  $T_{max.} \leq 110^{\circ}C$

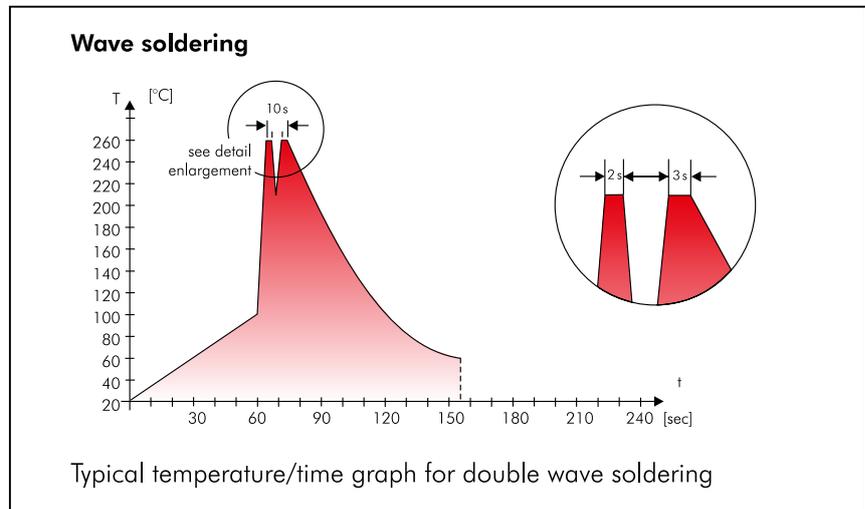
### Single wave soldering

Soldering bath temperature:  $T < 260^{\circ}C$   
Dwell time:  $t < 5 \text{ sec}$

### Double wave soldering

Soldering bath temperature:  $T < 260^{\circ}C$   
Dwell time:  $\Sigma t < 5 \text{ sec}$

Due to different soldering processes and heat requirements the graphs are to be regarded as a recommendation only.



## WIMA Quality and Environmental Philosophy

### ISO 9001:2015 Certification

ISO 9001:2015 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2015 of our factories by the infaz (Institut für Auditierung und Zertifizierung) certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

### WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- pin attachment
- cast resin preparation/encapsulation
- 100% final inspection
- Testing as per customer requirements

### WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- adhesive tapes made of plastic
- metal clips

### RoHS Compliance

According to the RoHS Directive 2011/65/EU as amended from time to time certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2011/65/EU

WIMA capacitors are lead free in accordance with RoHS 2011/65/EU

Tape for lead-free WIMA capacitors

### DIN EN ISO 14001:2004

WIMA's environmental management has been established in accordance with the guidelines of DIN EN ISO 14001:2004 to optimize the production processes with regard to energy and resources.