

FRONT VIEW

SIDE VIEW

- MATERIALS FOR 2 SPEAKERS
18 MM BALTIC BIRCH
- 4 - TOP, BOTTOM - 14" X 9"
 - 4 - SIDES - 46-1/2" X 9"
 - 2 - FRONT - 46-1/2" X 12-1/2"
 - 2 - DOUBLE FRONT - 19-3/4" X 12-1/2"
 - 2 - LOWER BACK - 26-3/4" X 12-1/2"
 - 2 - UPPER BACK - 19-11/16" X 12-7/16"

DIMENSIONS OF UPPER BACK REDUCED BY 1/16" FOR PROPER FIT.

THE BRACING DIMENSIONS SHOWN ON THE DRAWING ARE FOR STANDARD 3/4" THICKNESS PLYWOOD. SINCE BALTIC BIRCH IS 18 MM, THE ACTUAL BRACING DIMENSIONS BELOW ACCOUNT FOR THE DIFFERENCE IN 18 MM & 3/4".

- 4 - 46-1/2"
 - 4 - 25-1/4"
 - 6 - 9-5/8"
 - 4 - 6-1/8"
 - 4 - 4-5/8"
 - 2 - 45 DEGREE CROSS BRACE FOR PORT.
- VERIFY CORRECT DIMENSIONS FOR CROSS BRACE AFTER ATTACHING SIDE BRACES TO SIDES.**

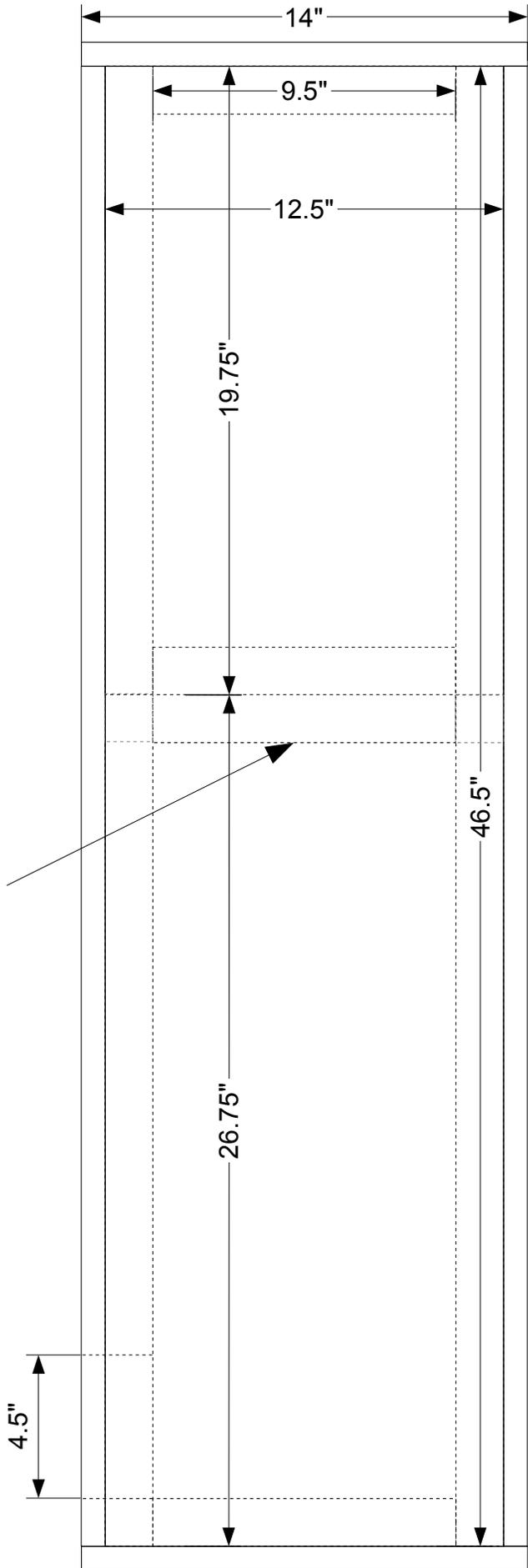
NOTES:

1. TOP SPEAKER - RECESSED AREA IS 1/8" DEEP. VERIFY RECESS DEPTH BASED ON SEALANT USED.
2. BOTTOM SPEAKER - RECESSED AREA IS 3/4" DEEP
3. TRIANGLE PORT - ONE SIDE ONLY INSIDE OF PORT TO BE LINED WITH 1/16" VENEER.

REVISION 1 - 07JUN2011
1. CHANGE NOTE 3 PORT DETAILS

REVISION 2 - 12SEP2011
1. CHANGE INTERNAL BRACING DETAILS

REVISION 3 - 07NOV2011
1. CHANGE INTERNAL BRACING DETAILS
2. CHANGE WOOFER HOLE SIZE.



2 – 9-11/16" X 3" BALTIC BIRCH
BONDED TOGETHER TO FORM
A 9-11/16" X 3" X 1-1/2" BRACE