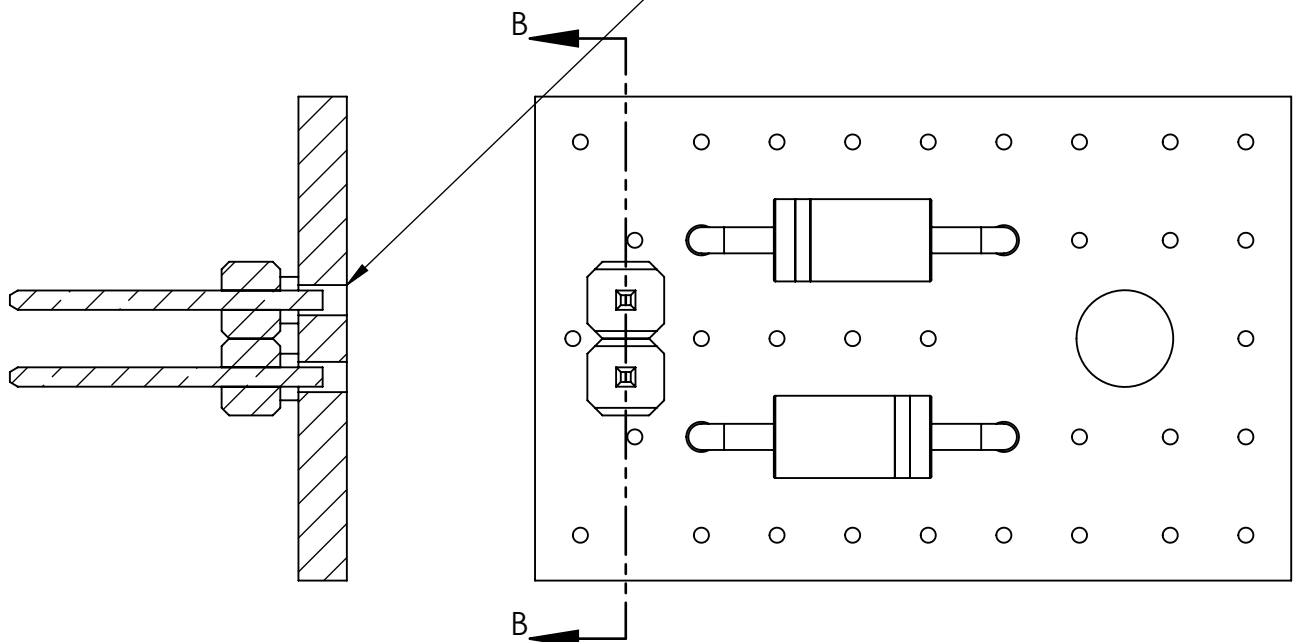
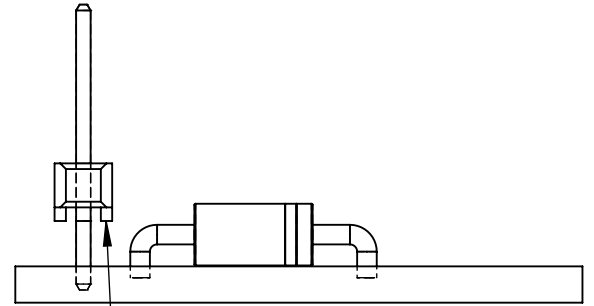
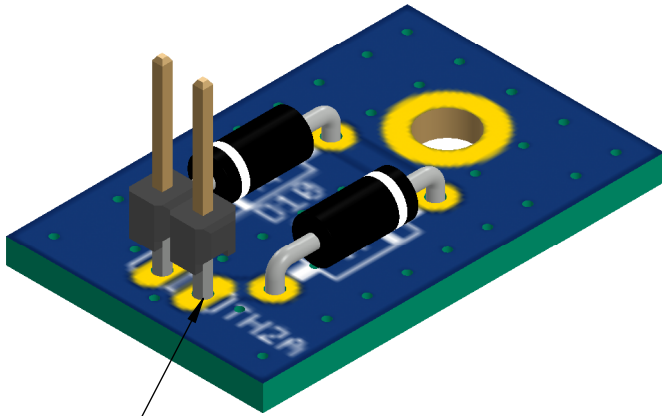


See details for soldering the header  
on the next page





Before soldering the header, lift it to its proper position which allows soldering without melting the plastic body while making sure the pins are lifted the right amount and maintain the upright position perpendicular to the pcb, then solder and once cooled off, slide the header's body down to the pcb face on top of the solder joints

Same for the SMT diode TH3 version

