

## BIAS ADJUST:

1. After 2 minutes of operation with no output, measure the bias voltage at J4.
2. Adjust R67 for 25 $\pm$ 1mV at J4 of the Master Heat Sink nearest R67.
3. Check bias at J4 of each Slave Heat Sink. A typical reading is between 10 and 25mV, if not do not readjust bias resistors, further trouble shooting is required.

