



- ① Rough-bore this hole undersize so that the $\phi.199$ holes do not interfere when drilling.
- ② Drill these holes so that they cut into the motor shaft hole when it is finish-bored.
- ③ I picked this wall thickness dimension arbitrarily.
- ④ These spaces are required to stretch the "Collets" outward.
- ⑤ The "Collets" contain the 10-32 jack screw holes.