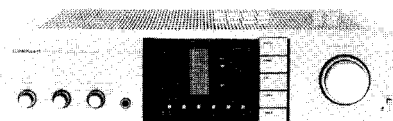


Service Manual

REPAIR & ADJUSTMENTS



**ORDER NO.
ART-617-0**

**NON SWITCHING AMP
STEREO AMPLIFIER**

A-6

MODEL A-6 COMES IN SIX VERSIONS DESTINGUISHED AS FOLLOWS:

Type	Voltage	Remarks
KU	120V only	U.S.A. model
S	110V, 120V, 220V and 240V (Switchable)	General export model
KC	120V only	Canada model
YP	240V only	Australia model
HE	220V and 240V (Switchable)	Europe model
HB	220V and 240V (Switchable)	United Kingdom model

- This service manual is applicable to the KU type. When repairing the HE, HB types, please see the additional service manual (ART-618), and see the ART-619 for S, YP and KC types.
- For the circuit description, please refer to the supplement of model A-6 service manual (ART-762).
- Ce manuel d'instruction se réfère au mode de réglage, en français.
- Este manual de servicio trata del método de ajuste escrito en español.

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1. SPECIFICATIONS

Amplifier Section

Continuous Power Output is 60 watts* per channel, min., at 8 ohms from 20 Hertz to 20,000 Hertz with no more than 0.008% total harmonic distortion.

Total Harmonic Distortion (20 Hertz to 20,000 Hertz, 8 ohms, from AUX)

continuous rated power output No more than 0.008%

30 watts per channel power output .. No more than 0.006%

Intermodulation Distortion (50 Hertz:7,000 Hertz = 4:1, 8 ohms, from AUX)

continuous rated power output No more than 0.006%

30 watts per channel power output .. No more than 0.004%

Damping Factor (20 Hertz to 20,000 Hertz, 8 ohms) 60

Input Sensitivity/Impedance

PHONO MM 2.5 mV/50 kilohms

PHONO MC 0.25 mV/100 ohms

TUNER, AUX, TAPE PLAY 1, 2 150 mV/50 kilohms

Phono Overload Level (T.H.D. 0.002%, 1,000 Hz)

PHONO MM 150 mV

PHONO MC 15 mV

Output (Level/Impedance)

TAPE REC 1, 2 150 mV/2.7 kilohms

Speaker A/OFF, B/OFF (6~16 Ω)

Frequency Response

PHONO MM (RIAA Equalization)

..... 20 Hz to 20,000 Hz \pm 0.2 dB

TUNER, AUX, TAPE PLAY 1, 2 5 Hz to 100,000 Hz \pm 3 dB

Tone Control

BASS \pm 8 dB (100 Hz)

TREBLE \pm 8 dB (10 kHz)

Filter

LOW (SUBSONIC) 15 Hz (6 dB/oct.)

Loudness Contour (Volume control set at -40 dB)

..... +6 dB (100 Hz), +3 dB (10 kHz)

Hum and Noise (IHF, short-circuited A network)

PHONO MM 86 dB

PHONO MC 70 dB

TUNER, AUX, TAPE PLAY 1, 2 100 dB

Muting -20 dB

Miscellaneous

Power Requirements 120 V, 60 Hz

Power Consumption 280 Watts (UL) 350 VA (CSA)

Dimensions 420 (W) x 98 (H) x 367 (D) mm

16-9/16 (W) x 3-7/8 (H) x 14-11/16 (D) in

Weight (without package) 7.0 kg (15 lb 7 oz)

Furnished Parts

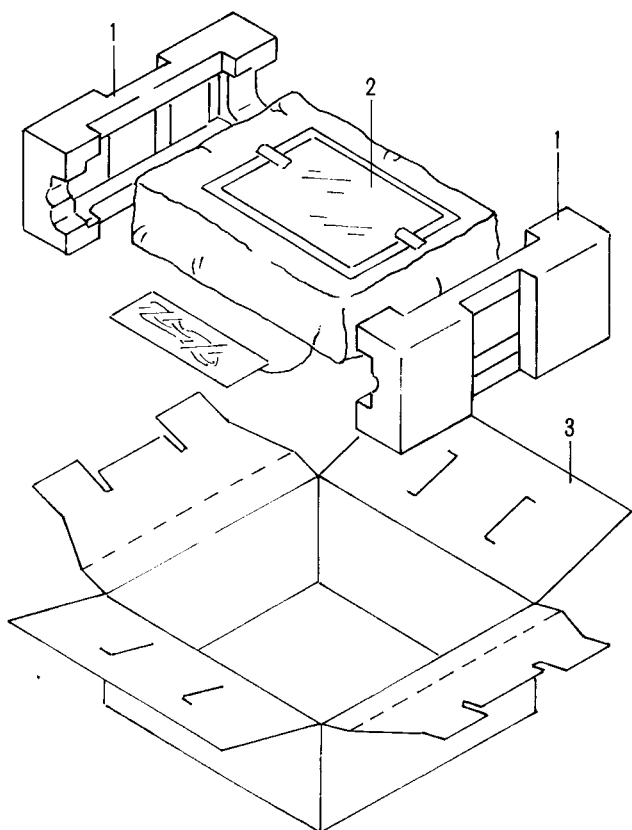
Operating Instructions 1

**Measured pursuant to the Federal Trade Commission's Trade Regulation rule on Power Output Claims for Amplifier.*

NOTE:

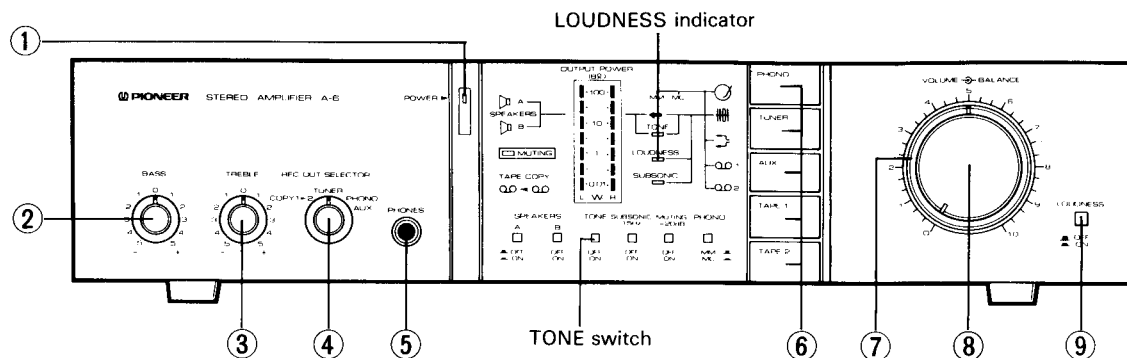
Specifications and design subject to possible modification without notice.

2. PACKING



Mark	No.	Part No.	Description
	1.	AHA-292	Side pad
	2.	ARB-415	Operating instructions (English)
	3.	AHD-921	Packing case

3. FRONT PANEL FACILITIES



① POWER SWITCH

Power is supplied to the stereo amplifier as soon as this switch is depressed to the ON position. The power is turned off when the switch is released to the OFF position.

② BASS CONTROL

This is used to adjust the bass (low-frequency range) sound. Rotate this control with the TONE switch depressed to the ON position. The bass is emphasized when the control is rotated clockwise from its center position and attenuated when it is rotated counterclockwise.

③ TREBLE CONTROL

This is used to adjust the treble (high-frequency range) sound. Rotate this control with the TONE switch depressed to the ON position. The treble is emphasized when the control is rotated clockwise from its center position and attenuated when it is rotated counterclockwise.

④ REC OUT SELECTOR SWITCH

This is used to select the output signal which is fed out to the TAPE REC 1, 2 jacks.

COPY 1 ▶ 2: The output signal is fed out from the TAPE 1 PLAY jacks to the TAPE 2 REC jacks (when dubbing a tape from TAPE 1 to TAPE 2).

TUNER: The output signal from the TUNER jacks is fed out to the TAPE 1 REC and TAPE 2 REC jacks.

PHONO: The output signal from the PHONO jacks is fed out to the TAPE 1 REC and TAPE 2 REC jacks.

AUX: The output signal from the AUX jacks is fed out to the TAPE 1 REC and TAPE 2 REC jacks.

⑤ PHONES JACK

Connect the plug on your headphones to this jack when listening to a program in private.

To listen to a program through the headphones, release both the SPEAKERS A and B switches to the OFF positions.

⑥ FUNCTION SWITCHES

These are used to select the sound source. At the left of each switch there is a function indicator (pictographic) which lights when the corresponding switch has been depressed. This indicates that the lighted function has been selected.

PHONO: Depress for playing records on a turntable connected to the PHONO jacks.

TUNER: Depress for listening to a program on a tuner connected to the TUNER jacks.

AUX: Depress for listening to the sound from a stereo component connected to the AUX jacks.

TAPE 1: Depress for listening to a tape in a tape deck connected to the TAPE 1 jacks or to monitor a recording.

TAPE 2: Depress for listening to a tape in a second tape deck (or other adaptor component) connected to the TAPE 2 jacks or to monitor a recording.

NOTE:

Depress only one function switch at a time. The desired program source may not be selected if two or more switches are depressed at the same time.

⑦ BALANCE CONTROL

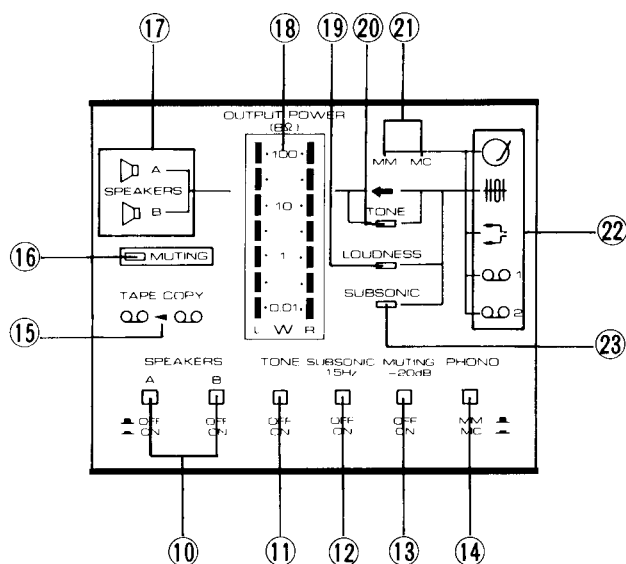
This is used to adjust the balance of the sound from the left and right channels. When rotated clockwise from its center position, the volume of the left (L) channel is reduced; when rotated counterclockwise, the volume of the right (R) channel is reduced.

⑧ VOLUME CONTROL

This is used to adjust the volume of sound heard through the speakers or headphones. No sound is heard when it is set to the "0" position. To increase the volume, rotate this control slowly clockwise (↻).

⑨ LOUDNESS SWITCH

The bass and treble sound is emphasized when this switch is depressed to the ON position (LOUDNESS indicator lights) under low volume listening conditions. The sound comes alive even when the volume is low.



⑩ SPEAKERS SWITCHES

These are used to select the speakers through which you will listen to the sound. When one of the switches is depressed, the corresponding speaker indicator will light to indicate that the selected speakers are now working.

A: The sound is heard from the speakers connected to the speaker A terminals.

B: The sound is heard from the speakers connected to the speaker B terminals.

No sound will be heard when SPEAKERS A and B switches are both released. This is the position at which the sound can be heard through the headphones.

⑪ TONE SWITCH

When this switch is depressed to the ON position (TONE indicator lights), the input signal's tone quality can be adjusted with the tone controls.

⑫ SUBSONIC FILTER SWITCH

The subsonic filter with the 15 Hz cutoff frequency is actuated when this switch is depressed to the ON position (the SUBSONIC indicator lights).

This filter serves to attenuate frequencies lower than 15 Hz with a 6 dB/oct slope and, therefore, it can be used to suppress the ultra-low-range noise which is generated by record warp and other factors. This noise cannot actually be heard by the ear but it can cause cross modulation distortion and even speaker damage. Use this switch when required during record play.

⑬ MUTING -20 dB SWITCH

The volume is attenuated by -20 dB when this switch is depressed to the ON position (MUTING indicator lights). The switch can be used effectively when the stylus descends onto the record during record play, when the sound is to be turned down temporarily and when you want to adjust the sound precisely as you listen to a program source under low sound level conditions.

⑭ PHONO MM/MC SELECTOR SWITCH

Set this switch to the position corresponding to the cartridge used when playing records on a turntable connected to the PHONO jacks.

MM : Set here when using an MM cartridge.

MC : Set here when using an MC cartridge.

⑮ TAPE COPY INDICATOR

This indicates the tape deck which is recording in accordance with the position selected by the REC OUT SELECTOR switch.

⑯ MUTING INDICATOR

This lights up red in accordance with the ON position of the MUTING switch.

⑰ SPEAKERS A/B INDICATORS

These light when one of the SPEAKERS switches has been depressed.

⑱ OUTPUT POWER 8 Ω INDICATORS

These indicate the output level when speakers with an 8-ohm impedance are connected to the speaker terminals. L is for the left channel and R for the right channel.

⑲ LOUDNESS INDICATOR

This lights when the LOUDNESS switch has been set to ON.

⑳ TONE INDICATOR

This lights when the tone control circuitry has been actuated.

㉑ MM/MC INDICATORS

These light in line with the selected position of the PHONO MM/MC selector switch.

MM: Yellow green display

MC: Orange display

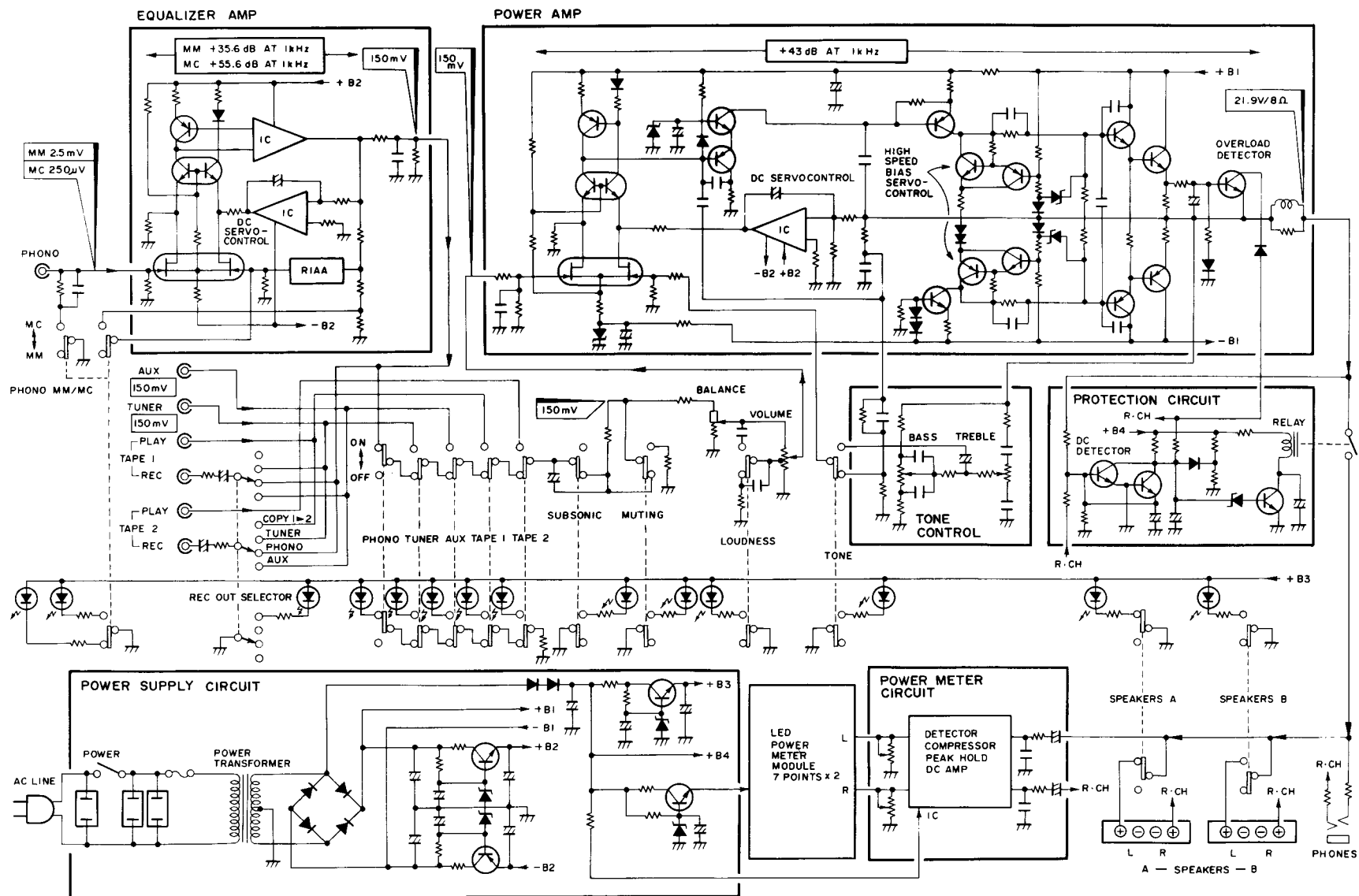
㉒ FUNCTION INDICATORS

The indicator corresponding to the selected function switch lights.

㉓ SUBSONIC INDICATOR


This lights when the SUBSONIC filter switch has been set to ON.

4. BLOCK DIAGRAM

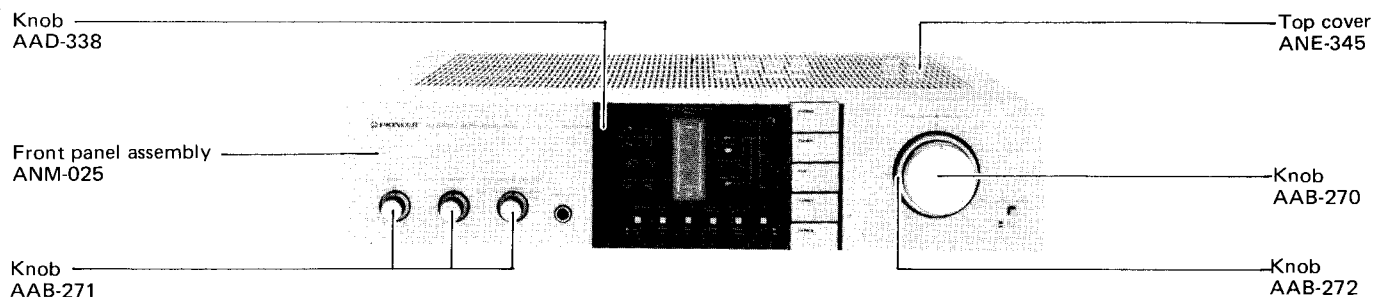


5. PARTS LOCATION

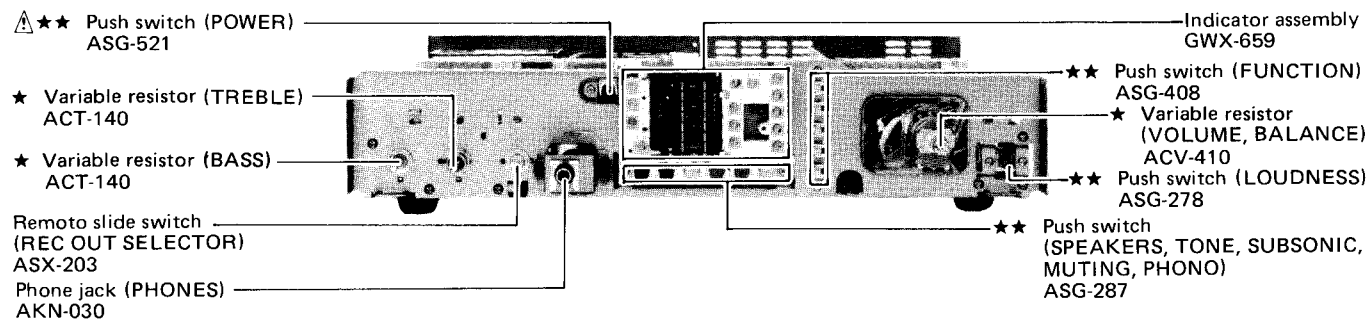
NOTES:

- Parts without part number cannot be supplied.
- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks **★★** and **★**.
★★ GENERALLY MOVES FASTER THAN ★.
 This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

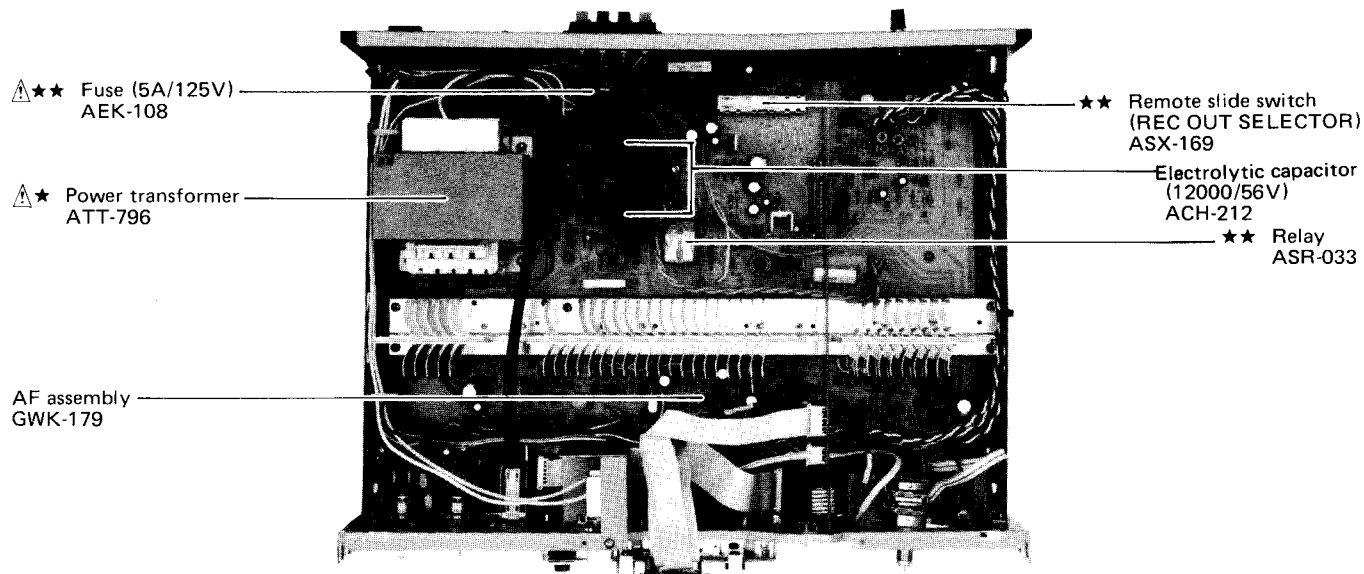
Front Panel View



Front View with Panel Removed



Top View



6. EXPLODED VIEWS

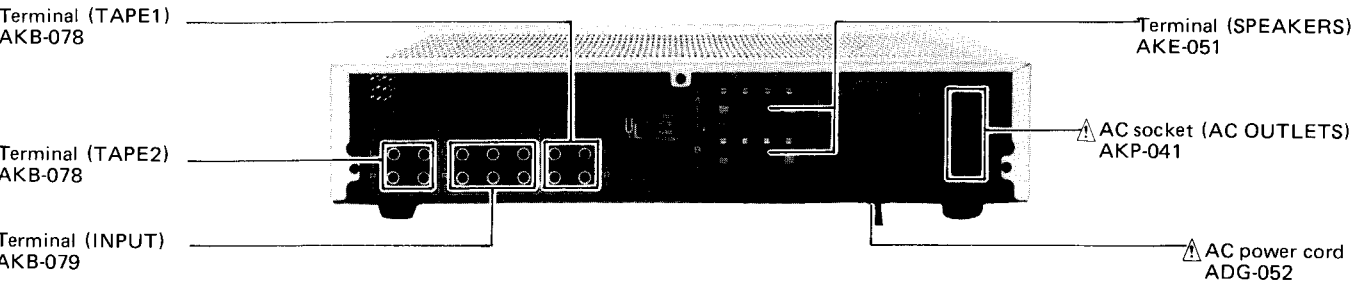
Parts List of Exterior Components

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	ANE-345	Top cover		6.	AAB-272	Knob (BALANCE)
	2.	VBZ30P060FMC	Screw 3x6		7.	NKX1FUC	Nut
	3.	ANM-025	Front panel assembly		8.	WAX1F160U050	Washer
	4.	AAB-271	Knob (BASS, TREBLE, REC OUT SELECTOR)		9.	BBT30P080FZK	Screw 3x8
	5.	AAB-270	Knob (VOLUME)		101.		Lug
					102.		Bottom plate

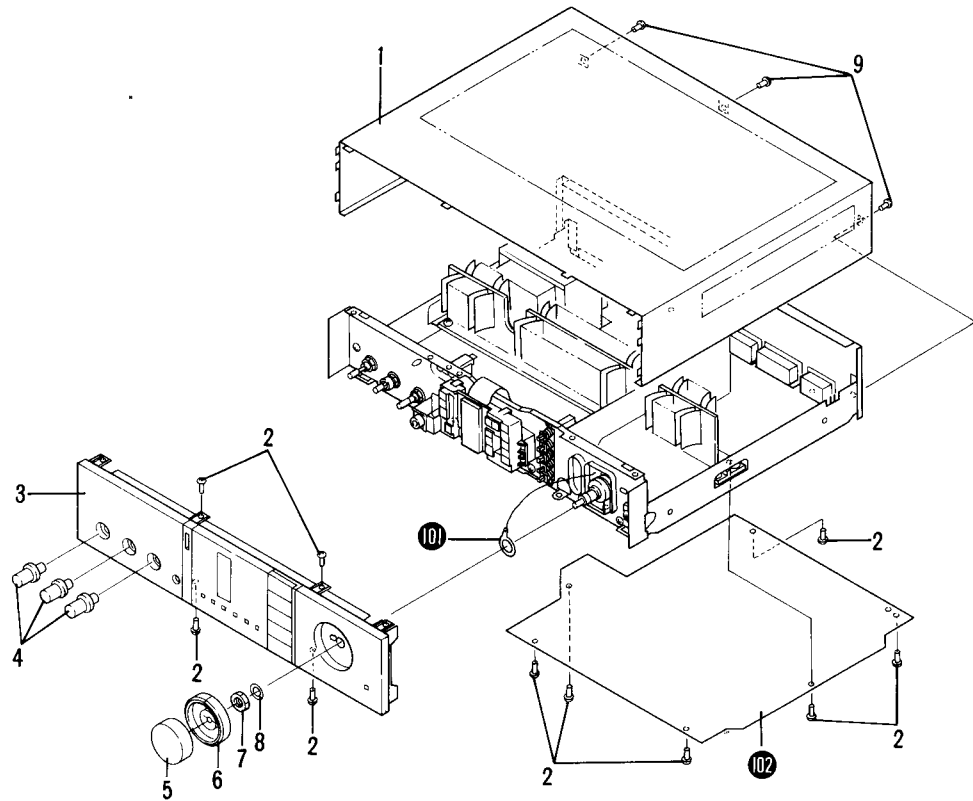
Parts List of Interior Components

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
⚠	★	1.	ATT-796		24.	MTZ30P100FZK	Screw 3x10
		2.	VXZ40P080FMC		25.	AEC-327	Strain relief
		3.	AEC-383				
		4.	AAD-338	⚠	26.	ADG-052	AC power cord
		5.	VBZ30P060FMC		27.	AKE-051	Terminal (SPEAKERS)
					28.	WA35F100N080	Washer
		6.	ABN-024			AWX-212	Composition assembly (Function switch ass'y + Tone control ass'y)
		7.	ABN-028				
		8.	ABA-261				
		9.	GWX-659				
		10.	ASX-203		101.		Frame
			(REC OUT SELECTOR)		102.		Flexible joint
⚠	★★	11.	ASG-521		103.		Panel stay
		12.	VBZ30P080FMC		104.		Mounting plate
		13.	AEC-488		105.		Holder
	★★	14.	2SC2525/A/-G* (2SC2525/A/-X*)				
	★★	15.	2SA1075/A/-G* (2SA1075/A/-X*)		106.		Tone control assembly
			*hfe should have the same value.		107.		Shielding case
					108.		Wire clip
					109.		Headphones jack assembly
					110.		Function switch assembly
⚠	★★	16.	ABA-258				
		17.	AEK-108		111.		Volume assembly
		18.	GWK-179		112.		Loudness assembly
⚠		19.	ACG-019		113.		P.C. Board spacer
		20.	AEC-510		114.		Right frame
					115.		Heat sink
		21.	ABA-252				
⚠		22.	AKP-041		116.		Rear panel
		23.	BBT30P080FZK		117.		Terminal (GND)

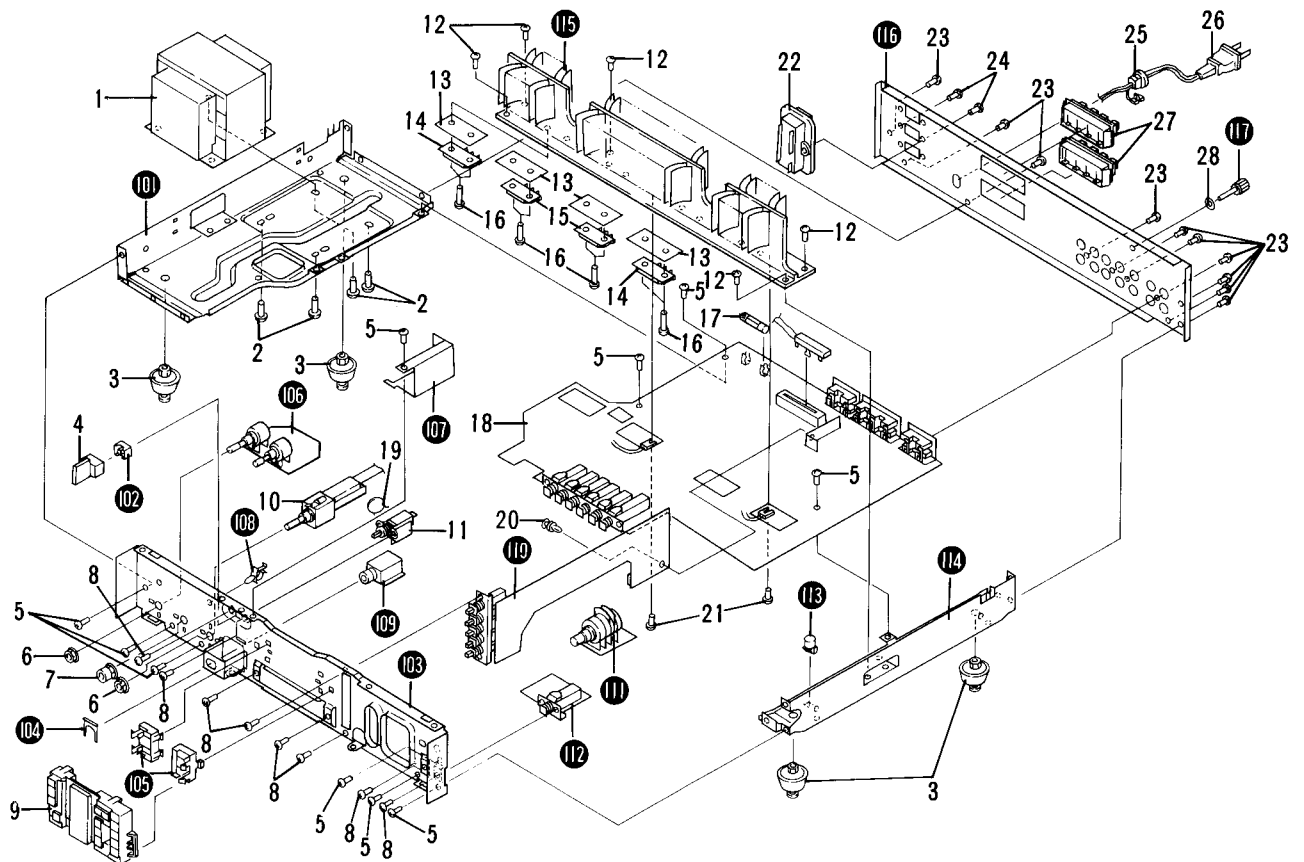
Rear Panel View



Exterior Components



Interior Components



7. P.C. BOARDS CONNECTION DIAGRAM

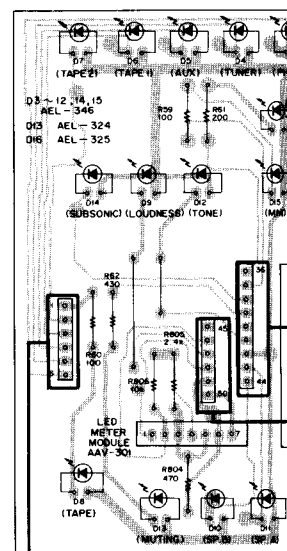
A

B

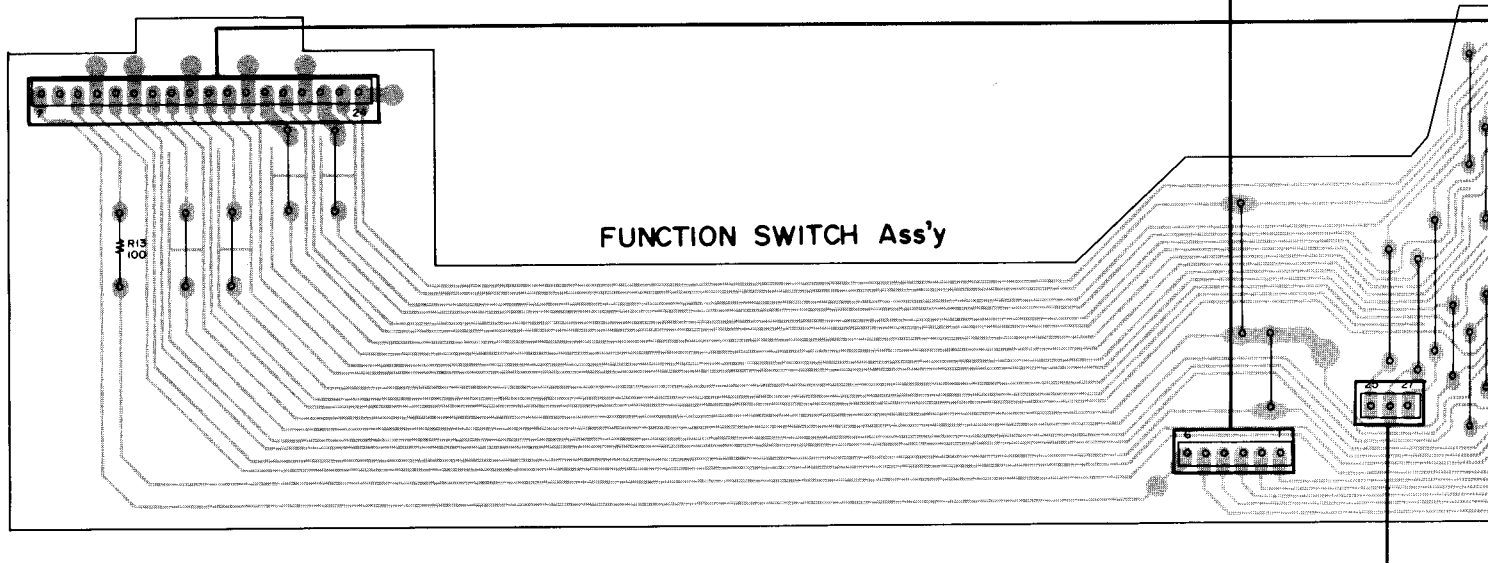
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D

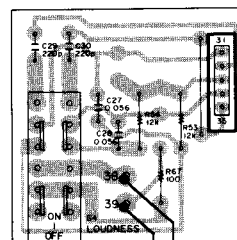
INDICATOR Ass'y



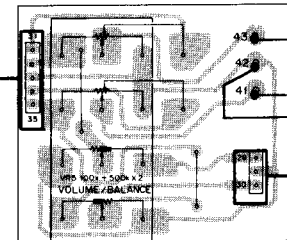
FUNCTION SWITCH Ass'y



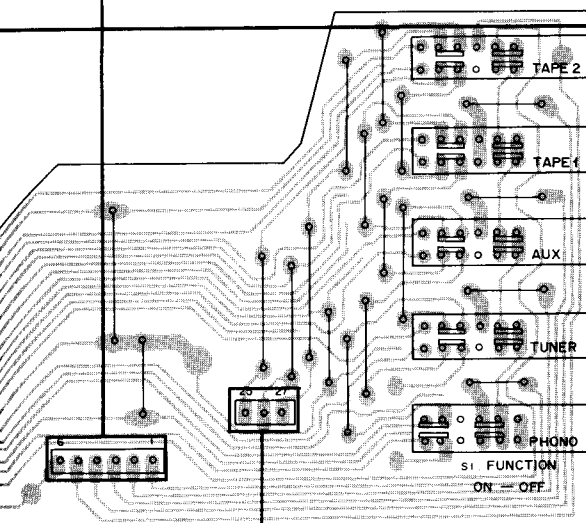
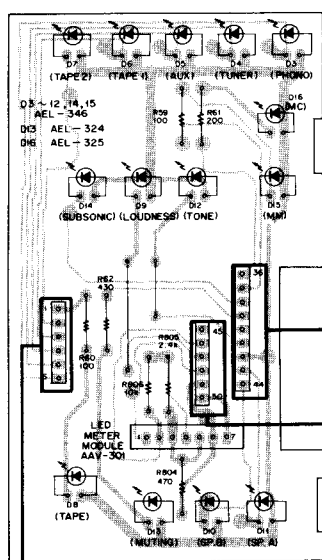
LOUDNESS Ass'y



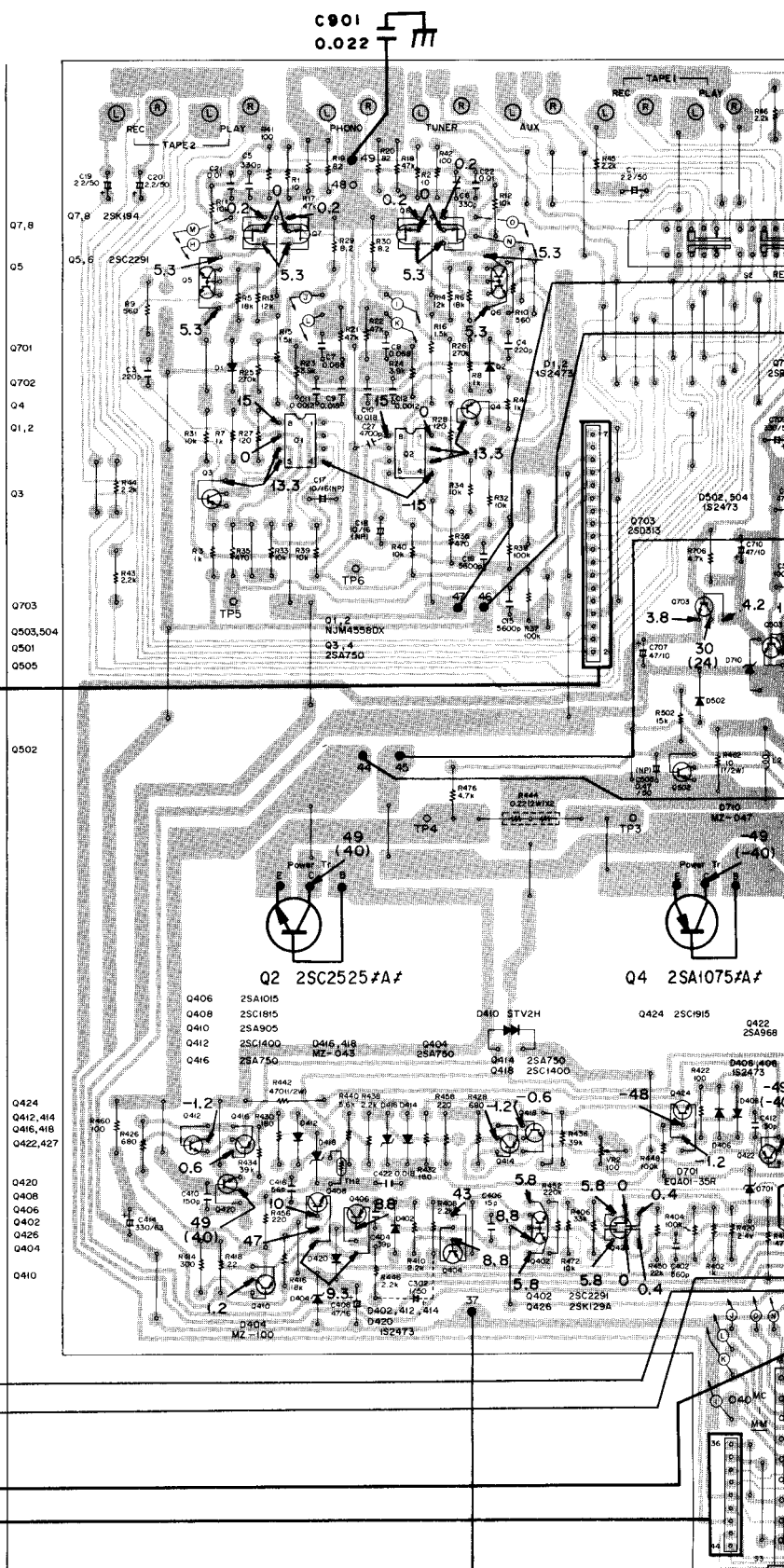
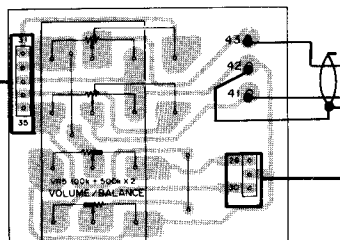
VOLUME Ass'y



INDICATOR Ass'y

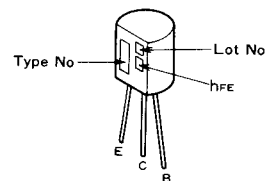
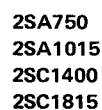
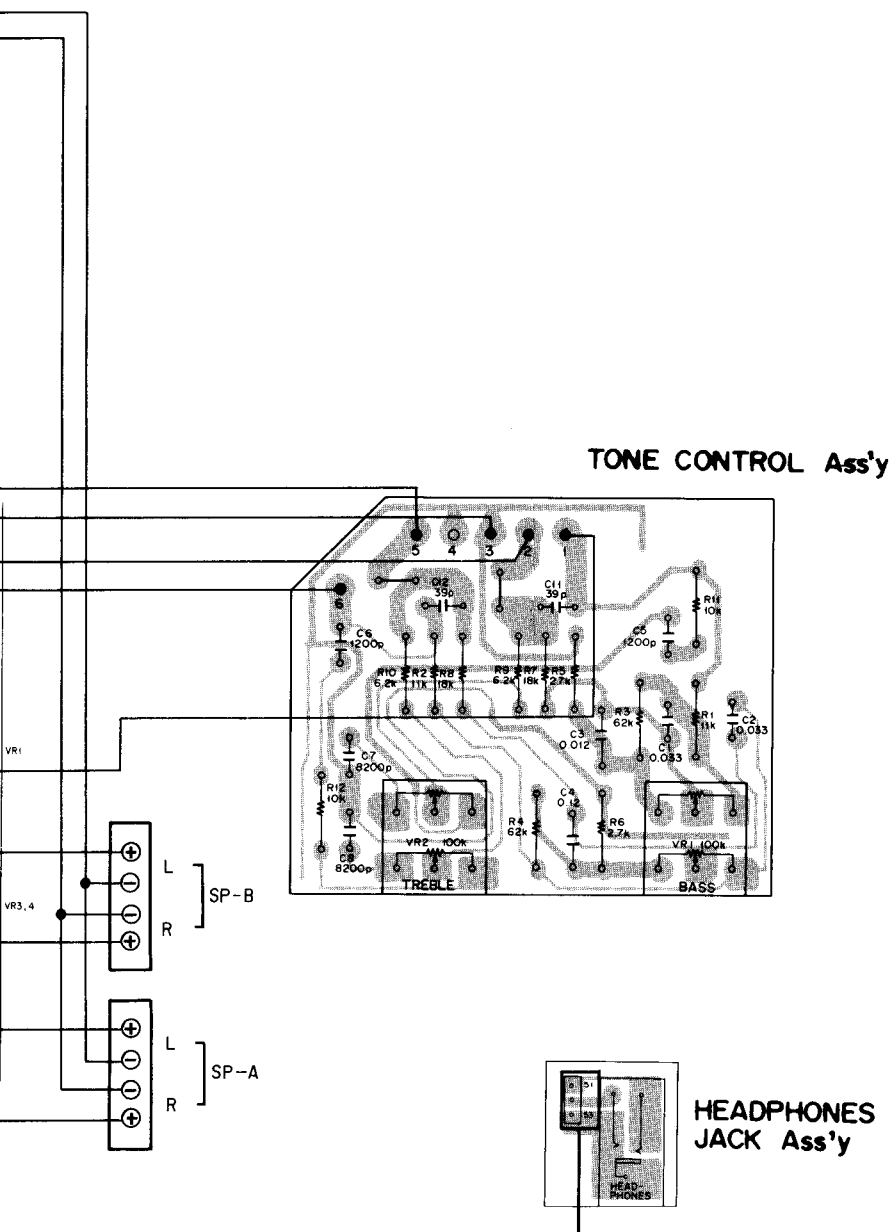
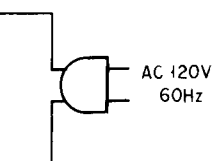


VOLUME Ass'y

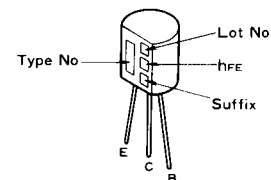
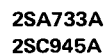




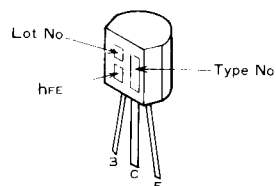
External Appearance of Transistors and ICs



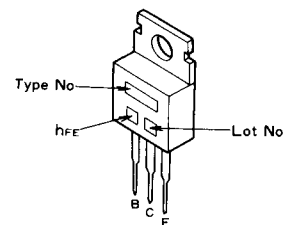
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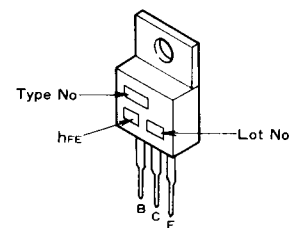
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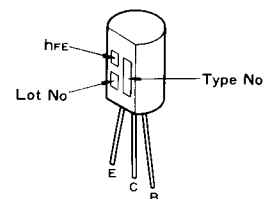
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2SA1075/



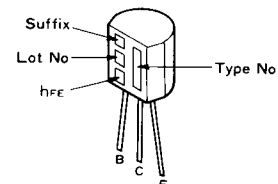
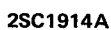
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TA7318P



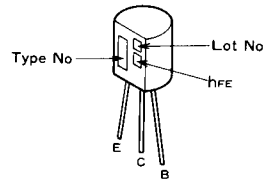
NJM4558C
μPC4558C-



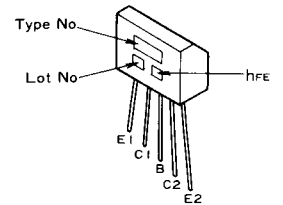
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External Appearance of Transistors and ICs

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2SA1015
2SC1400
2SC1815

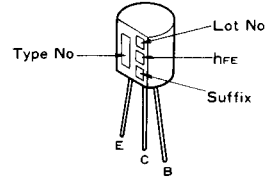


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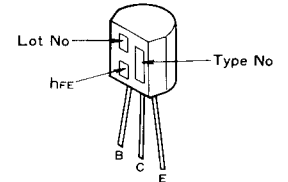


A

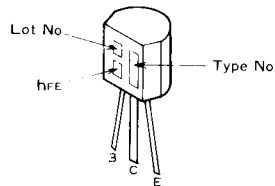
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2SC945A



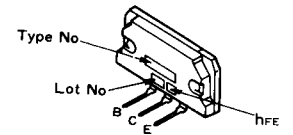
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2SA905
2SC1915

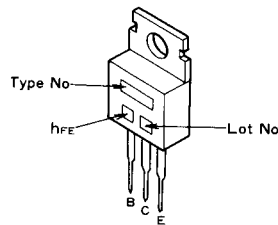


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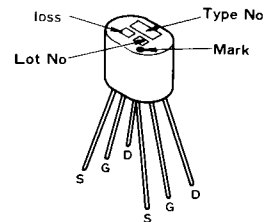


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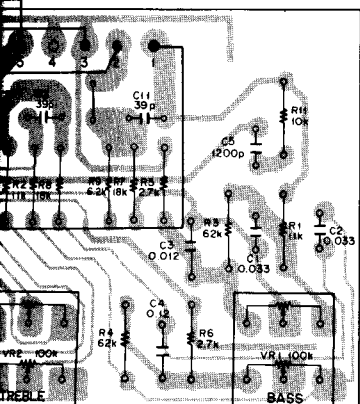
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2SD313
2SD880
2SB834



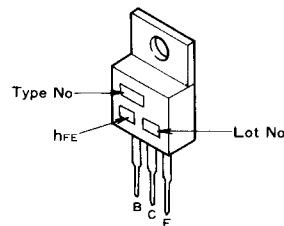
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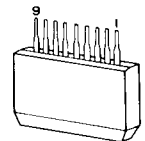
TONE CONTROL Ass'y



2SB507

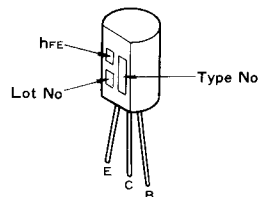


TA7318P

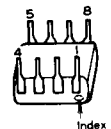


C

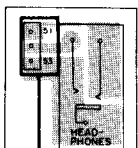
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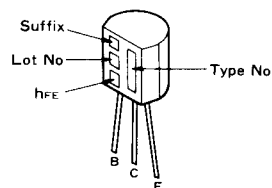
NJM4558DX
 μ PC4558C-P



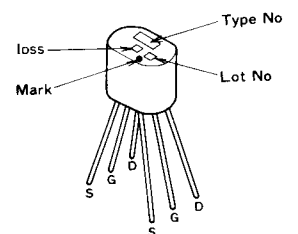
HEADPHONES JACK Ass'y



2SC1914A

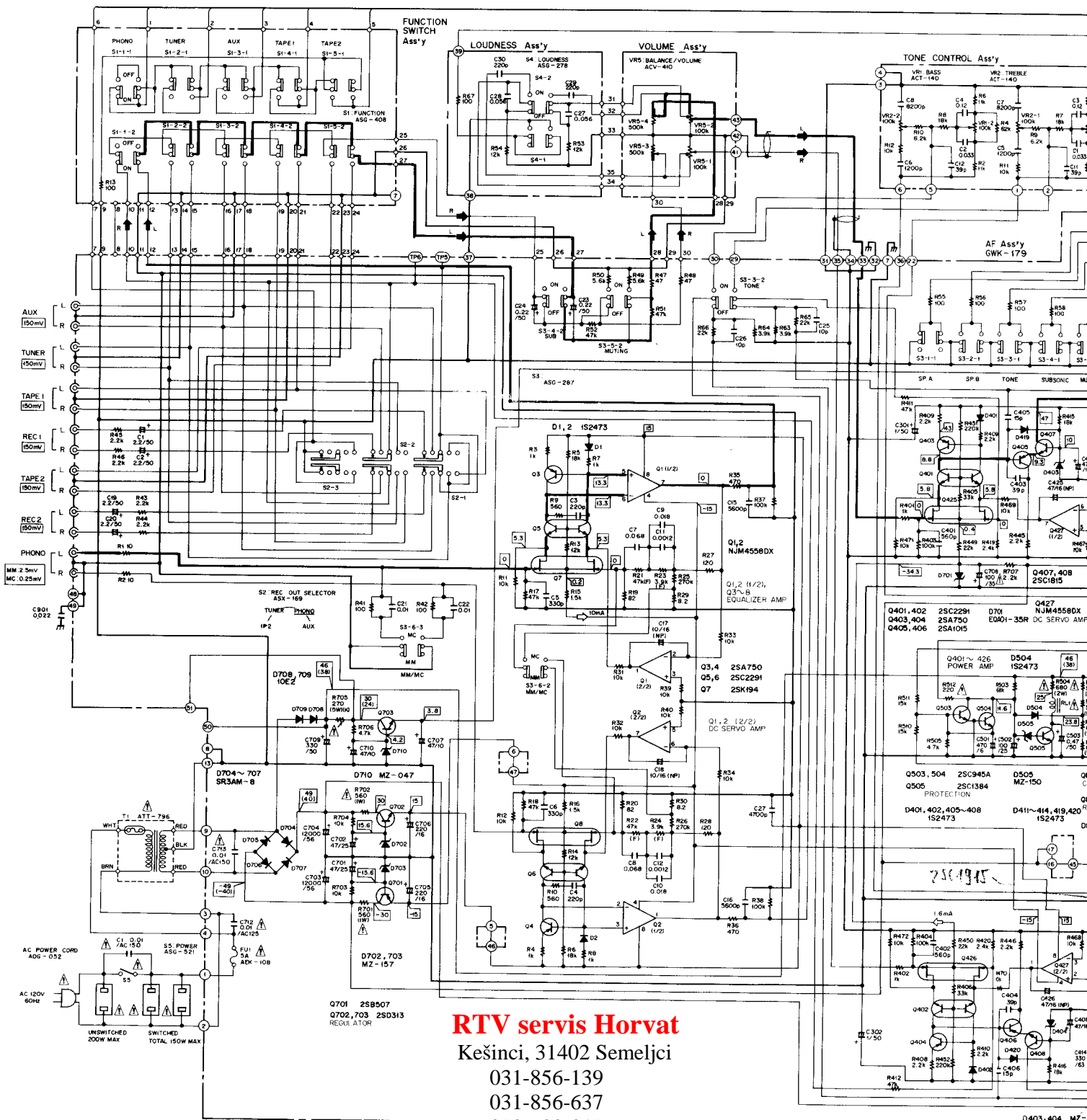


2SK194



D

8. SCHEMATIC DIAGRAM



RTV servis Horvat

Kešinci, 31402 Semeljci

031-856-139

031-856-637

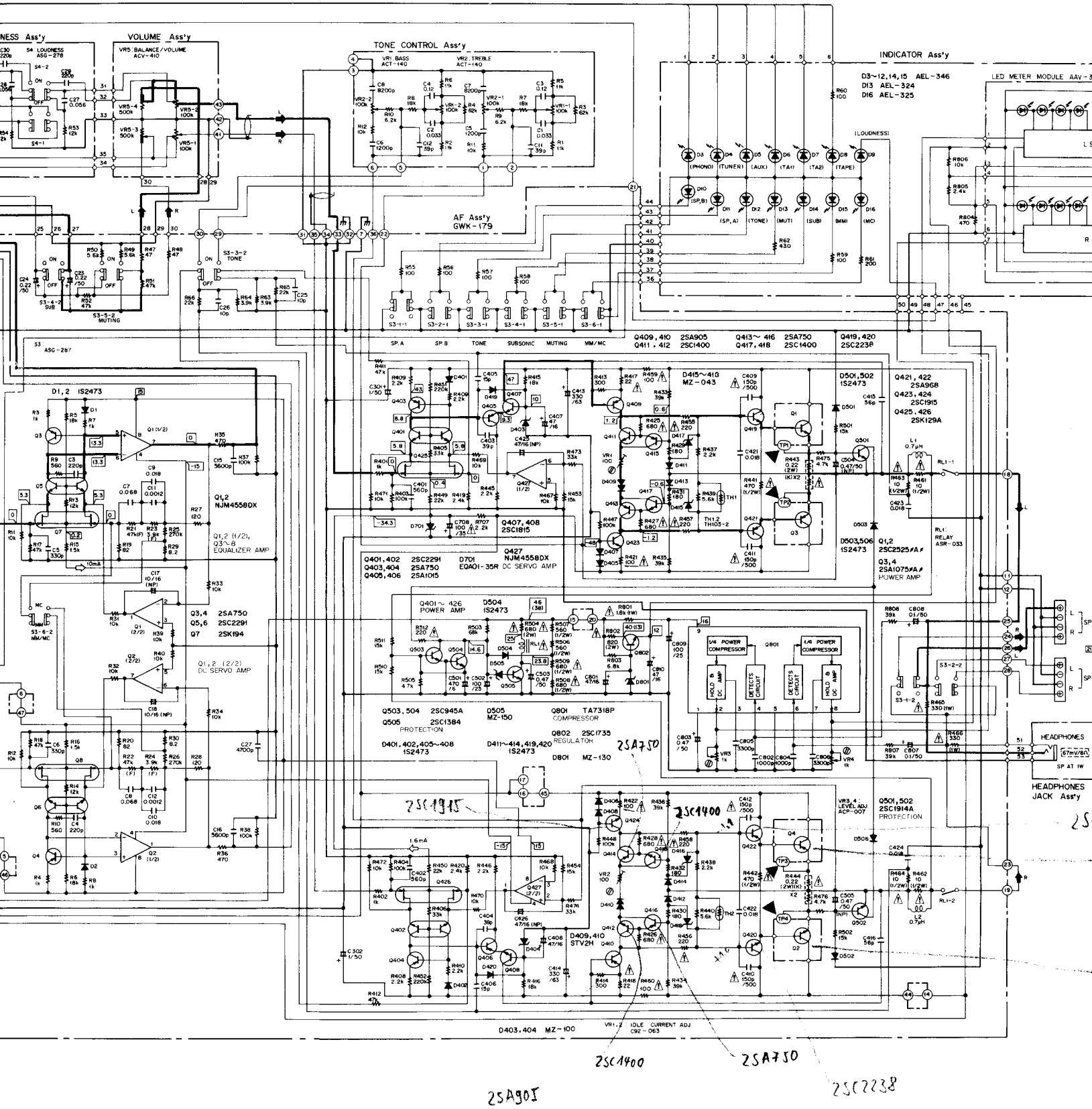
098-788-319

rtv-servis-horvat@os.tel.hr

Croatia

25A905

NOTE:
The indicated
only. Other alt
are listed in the



9. ELECTRICAL PARTS LIST

NOTES:


- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).








560Ω 56 × 10¹ 561 RD¼PS 561 J
 47kΩ 47 × 10³ 473 RD¼PS 473 J
 0.5Ω 0R5 RN2H 0R5 K
 1Ω 010 RS1P 010 K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62kΩ 562 × 100 5621 RN¼SR 5621 F



- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.
- ★★ GENERALLY MOVES FASTER THAN ★.
- This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

Miscellaneous Parts

Mark	Part No.	Symbol & Description	Mark	Part No.	Symbol & Description
	★ ATT-796	T1 Power Transformer		CEA 470M 16L	C407, C408, C801
	★★ AEK-108	FU1 Fuse (5A/125V)		CEA 221M 16L	C705, C706
	★★ ASG-521	S1 Push switch (POWER)		CEA 470M 25L	C701, C702
	ACG-019	C1 Ceramic capacitor (0.01/AC150V)		CEA 470M 10L	C707, C710
	CKDYF 223Z 50	C9		CEA 471M 6L	C501
	★★ 2SC2525/A/-G*	Q1, Q2		CEA 331M 50L	C709
	★★ (2SC2525/A/-X*)				
	★★ 2SA1075/A/-G*	Q3, Q4		ACH-361	C425, C426 Electrolytic (47/16V, NP)
	★★ (2SA1075/A/-X*)			ACH-355	C17, C18 Electrolytic (10/16V, NP)
	*hfe of Q1—Q4 should have the same value.				
	AKE-051	Terminal (SPEAKERS)		CCDSL 100D 50	C25, C26
	AKP-041	AC socket (AC OUTLETS)		CCDSL 150J 50	C405, C406
	ADG-052	AC power cord		CCDSL 331J 50	C5, C6
	GWK-179	AF assembly		CCDSL 151K 500	C409—C412
	GWX-659	Indicator assembly		CCDSL 221J 50	C3, C4
	AWX-212	Composition assembly (Function switch ass'y + Tone control assembly)		CCDSL 560J 50	C415, C416
				CCDSL 390J 50	C403, C404
				CCDSL 561J 50	C401, C402
				CKDYB 562K 50	C15, C16
				CKDYF 103Z 50	C21, C22
				(CKDYA 103J 50)	
				CKDYB 102K 50	C802, C804
				(CKDYA 102J 50)	
				CQMA 122J 50	C11, C12
				CQMA 183K 50	C421—C424
				CQMA 332K 50	C805, C806
				CQPA 183G 50	C9, C10
				CQPA 683G 50	C7, C8
				ACH-356	C504, C505 Electrolytic (0.47/50VNP)
				CKDYB 472K 50	C27

AF Assembly (GWK-179)

CAPACITOR

Mark	Part No.	Symbol & Description	Mark	Part No.	Symbol & Description
	CEANL 2R2M 50	C1, C2, C19, C20		CKDYB 102K 50	C802, C804
	ACH-212	C703, C704 Electrolytic (12000/56V)		(CKDYA 102J 50)	
	ACG-019	C713 Ceramic (0.01/AC150V)		CQMA 122J 50	C11, C12
	ACG-017	C712 Ceramic (0.01/AC125V)		CQMA 183K 50	C421—C424
	CEA 0R1M 50L	C807, C808		CQMA 332K 50	C805, C806
	CEA R47M 50L	C503, C803		CQPA 183G 50	C9, C10
	CEA R22M 50L	C23, C24		CQPA 683G 50	C7, C8
	CEA 101M 25L	C502, C809		ACH-356	C504, C505 Electrolytic (0.47/50VNP)
	CEA 101M 35L	C708		CKDYB 472K 50	C27
	CEA 331M 63L	C413, C414			
	CEA 100M 50L	C301, C302			

RESISTORS

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbol & Description
★	C92-063	VR1, VR2 Semifixed (100k-B)
★	ACP-007	VR3, VR4 Semifixed (1k-B)
	RD¼PM □□□ J	R1—R20, R25—R52, R55—R58, R63—R66, R401—R416, R419, R420, R429—R440, R445—R454, R467—R476, R501—R503, R505, R510, R511, R703, R704, R706, R803, R807, R808
	RN¼PQ4702F	R21, R22
	RN¼PQ3901F	R23, R24
⚠	RS1P □□□ J	R465, R466, R701, R702, R801
⚠	RS2P □□□ J	R504, R802
⚠	RD¼PSF □□□ J	R441, R442, R461—R464, R506—R509
⚠	RD¼PSF □□□ J	R417, R418, R422, R425—428, R455—R460, R512, R707
⚠	ACN-045	R705 Wire wound (270/5W)
⚠	ACN-070	R443, R444 Wire wound (0.22 + 0.22/2W)

SEMICONDUCTORS

Mark	Part No.	Symbol & Description
★★	NJM4558DX (μPC4558C-P)	Q1, Q2, Q427
★★	2SC1400-E* (2SC1400-U*) (2SC2603/A/-E*) (2SC2603/A/-F*)	Q411, Q412, Q417, Q418
★★	2SA750-E* (2SA750-U*) (2SA1115/A/-E*) (2SA1115/A/-F*) *hfe of Q411—Q418 should have the same value.	Q413—Q416
★★	2SA750 (2SA733A)	Q3, Q4, Q403, Q404
★★	2SA1015-Y* (2SA1015-GR*)	Q405, Q406
★★	2SC1815-Y* (2SC1815-GR*) *hfe of Q405—Q408 should have the same value.	Q407, Q408
★★	2SA905	Q409, Q410
★★	2SC2238-O* (2SC2238-Y*)	Q419, Q420
★★	2SA968-O* (2SA968-Y*) *hfe of Q419—Q422 should have the same value.	Q421, Q422
★★	2SB507 (2SB834)	Q701
★★	2SC1384	Q505
★★	2SC1915	Q423, Q424
★★	2SC1914A	Q501, Q502

Mark	Part No.	Symbol & Description
★★	2SC2291	Q5, Q6, Q401, Q402
★★	2SC945A (2SC2575)	Q503, Q504
★★	2SD313 (2SD880)	Q702, Q703,
★★	2SK194	Q7, Q8
★★	2SK129A	Q425, Q426
★★	TA7318P	Q801
★★	2SC1735 (2SD313)	Q802
★	1S2473 (1S2076) (1S1555)	D1, D2, D401, D402, D405—D408, D419, D420, D501—D504, D506
★	1S2473	D411—D414
★	MZ-047 (WZ-047)	D710
★	MZ-157 (WZ-157)	D702, D703
★	MZ-150 (WZ-150)	D505
★	MZ-043 (WZ-043)	D415—D418
★	MZ-130 (WZ-130)	D801
★	MZ-100 (WZ-100)	D403, D404
★	SR3AM-8	D704—D707
★	10E2	D708, D709
★	EQA01-35R	D701
★	STV2H	D409, D410
	TH103-2	TH1, TH2

OTHERS

Mark	Part No.	Symbol & Description
★★	ASX-169	S2 Remote slide switch (REC OUT SELECTOR)
★★	ASG-287	S3 Push switch
	AKB-078	Terminal (TAPE1, 2)
	AKB-079	Terminal (INPUT)
	ASR-033	RL1 Relay
	PBZ30P060FMC	Screw3x8

Indicator Assembly (GWX-659)

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbol & Description
★	AEL-346	D3—D12, D14, D15
★	AEL-324	D13
★	AEL-325	D16
	AAV-301	LED meter module
	RD¼PM □□□ J	R59—R62, R804—R806

Volume Assembly

Mark	Part No.	Symbol & Description
★★	ACV-410	VR5 Variable (BALANCE, VOLUME)

Headphones Jack Assembly

Mark	Part No.	Symbol & Description
	AKN-030	Headphone jack

Loudness Assembly

Mark	Part No.	Symbol & Description
★★	ASG-278	S4 Push switch (LOUDNESS)
	CQMA 563K 50	C27, C28
	CCDSL 221J 50	C29, C30
	RD¼PM123J	R53, R54
	RD¼PM101J	R67

Function Switch Assembly

Mark	Part No.	Symbol & Description
★★	ASG-408	S1 Push switch (FUNCTION)
	RD¼PM101J	R13

Tone Control Assembly

CAPACITORS

Mark	Part No.	Symbol & Description
	CQMA 333K 50	C1, C2
	CQMA 122K 50	C5, C6
	CQMA 124K 50	C3, C4
	CQMA 822K 50	C7, C8
	CCDSL 390J 50	C11, C12

RESISTORS

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbol & Description
★	ACT-140	VR1 Variable (100k-B, BASS)
★	ACT-140	VR2 Variable (100k-B, TREBLE)
	RD¼PM □□□ J	R1-R12

10. ADJUSTMENTS

Idle Current Adjustment

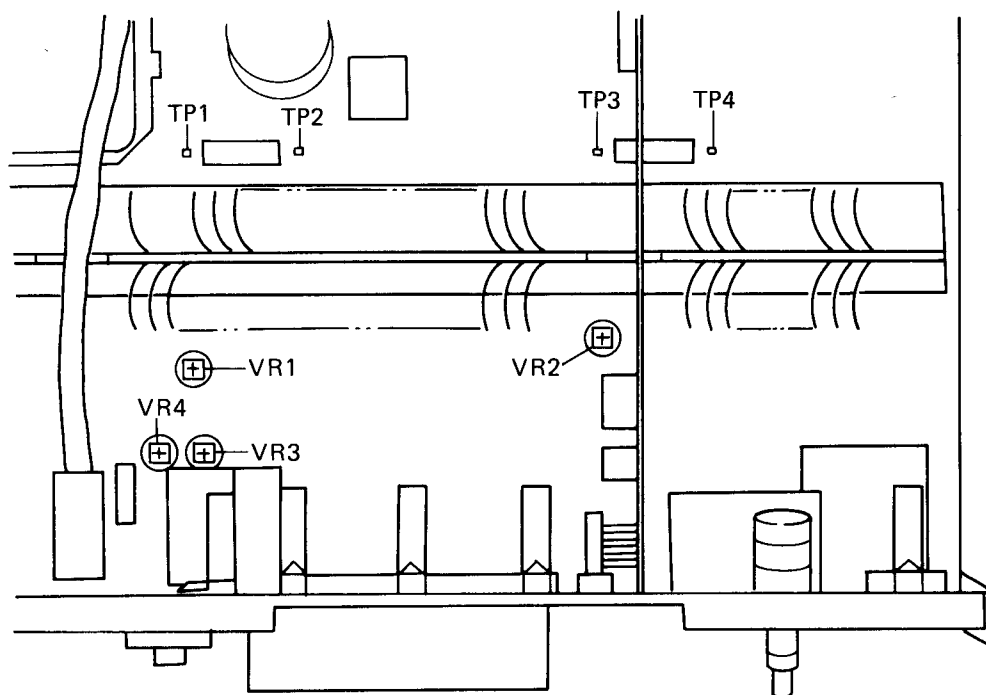
- Turn VR1 (L) and VR2 (R) fully around in the counter-clockwise direction.
- Without any load or input signal, turn to POWER switch ON and let stand for 10 minutes.

Adjustment point	Prescribed value	Measuring terminal
VR1 (L)	31mV \pm 13mV	TP1(+) and TP2(-)
VR2 (R)	31mV \pm 13mV	TP4(+) and TP3(-)

Output Power Indicator Calibration

1. Set the SPEAKERS selector to the A position, and connect an 8 Ω resistor and AC voltmeter to the speaker output terminals.
2. Set the FUNCTION switch to the AUX position, and apply a 1kHz, 150mV signal to the AUX input terminals.
3. Adjust the VOLUME control for an AC voltmeter reading of 20V.
4. Adjust VR3 (L) and VR4 (R) so that the all green points of the output power indicators lights and the red point goes out.

- Remove the top cover



10. RÉGLAGE

Réglage du courant déwatté

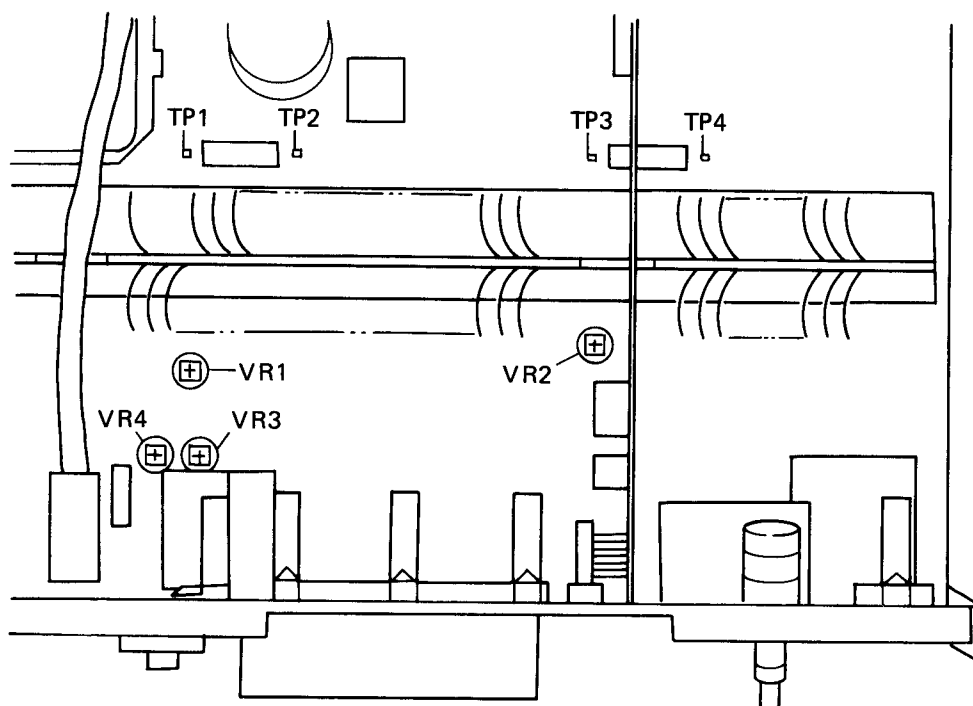
- Tourner à fond VR1 (L, gauche) et VR2 (R, droite) en sens inverse des aiguilles d'une montre.
- Sans charge ni signal d'entrée, allumer l'interrupteur POWER et le maintenir 10 minutes.

Point de réglage	Valeur prescrite	Terminal de mesure
VR1 (L)	$31 \text{ mV} \pm 13 \text{ mV}$	TP1 (+) et TP2 (-)
VR2 (R)	$31 \text{ mV} \pm 13 \text{ mV}$	TP4 (+) et TP3 (-)

Etalonnage de l'indicateur de puissance de sortie

1. Placer le sélecteur SPEAKERS en position A et brancher une résistance 8Ω et un wattmètre CA aux bornes de sortie.
2. Placer l'interrupteur FUNCTION en position AUX et transmettre un signal 1 kHz, 150 mV aux bornes d'entrée AUX.
3. Régler la commande VOLUME pour une lecture wattmètre CA de 20 V.
4. Régler VR3 (L, gauche) et VR4 (R, droite) pour allumer tous les points verts des indicateurs de puissance de sortie et éteindre le point rouge.

Enlever le couvercle



10. AJUSTE

Ajuste de la corriente la corriente devatiada

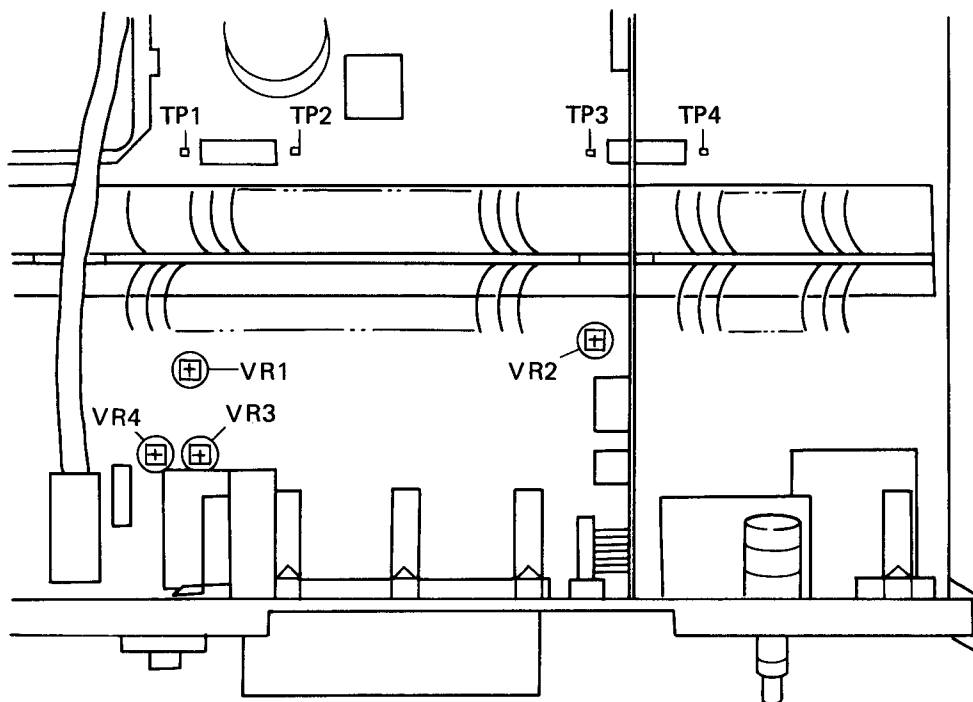
- Girar la VR1 (L, izquierda) VR2 (R, derecha) totalmente en la dirección hacia la izquierda.
- Sin ninguna carga o señal de entrada, girar el interruptor de la alimentación (POWER) a ON y manténgalo por 10 minutos.

Punto de ajuste	Valor determinado	Terminal de medida
VR1 (L)	31 mV \pm 13 mV	TP1 (+) y TP2 (-)
VR2 (R)	31 mV \pm 13 mV	TP4 (+) y TP3 (-)

Calibración del indicador de la alimentación de salida

1. Ajustar el selector de los altavoces (SPEAKERS) a la posición A, y conectar un resistor de 8 ohmio y un voltímetro de CA a los terminales de salida del altavoz.
2. Ajustar el selector de función (FUNCTION) a la posición AUX, y aplicar una señal de 1 kHz, 150 mV a los terminales de entrada AUX.
3. Ajustar el control de volumen (VOLUME) para una lectura del voltímetro de CA de 20 V
4. Ajustar VR3 (L, izquierda) y VR4 (R, derecha) de modo que todos los puntos verdes de los indicadores de la alimentación de salida se iluminen y el punto rojo se desconecte.

Extraer la tapa



ADDITIONAL

 **PIONEER®**

Service Manual

RTV servis Horvat

Kešinci, 31402 Semeljci

031-856-139

031-856-637

098-788-319

rtv-servis-horvat@os.tel.hr

Croatia

**ORDER NO.
ART-618-0**

NON SWITCHING AMP
STEREO AMPLIFIER

A-6

HE, HB

- The basic performance of the HE and HB types is the same as the KU type, please refer to the KU type service manual (ART-617) with the exception of this supplements.

SPECIFICATIONS

The specifications for HE and HB types are the same as the KU type except for following sections:

Amplifier Section

Continuous Power Output at 1kHz (both channels driven)
T.H.D. 0.005%, 8 ohms 70 watts per channel
Hum and Noise (DIN, continuous Power/50mW)
PHONO MM. 80dB/66dB
MC 70dB/65dB
TUNER, AUX, TAPE PLAY 95dB/69dB

Miscellaneous

Power Requirements 220V/240V (Switchable)
50/60Hz
Power Consumption 350W

Line Voltage Selection

Line voltage can be changed with following steps.

1. Disconnect the AC power cord.
2. Remove the top cover.
3. Take out the fuse (AEK-017) from the fuse assembly.
4. Re-install the fuse in the correct voltage indication (see Fig. 1).
5. Stick the line voltage label on the rear panel.

Part No.	Description
AAX-193	220V label
AAX-192	240V label

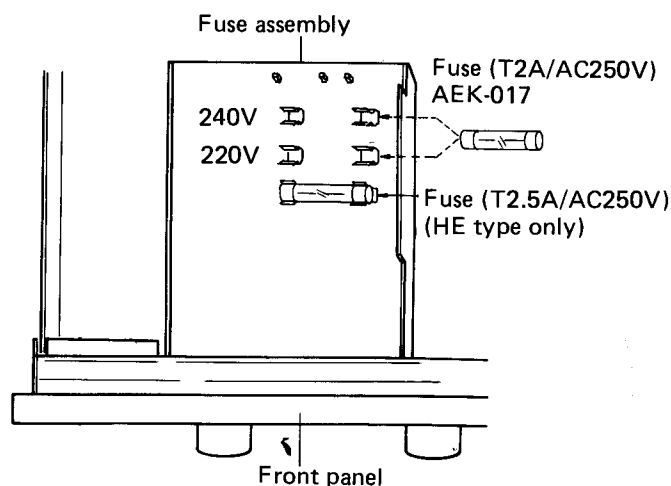



Fig. 1

CONTRAST OF MISCELLANEOUS PARTS










NOTES:

- Parts without part number cannot be supplied.
- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks **★★** and **★**.
★★ GENERALLY MOVES FASTER THAN ★.
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

P.C. BOARD ASSEMBLY

Mark	Symbol & Description	Part No.			Remarks
		KU type	HE type	HB type	
	AF assembly	GWK-179	GWK-181	GWK-181	

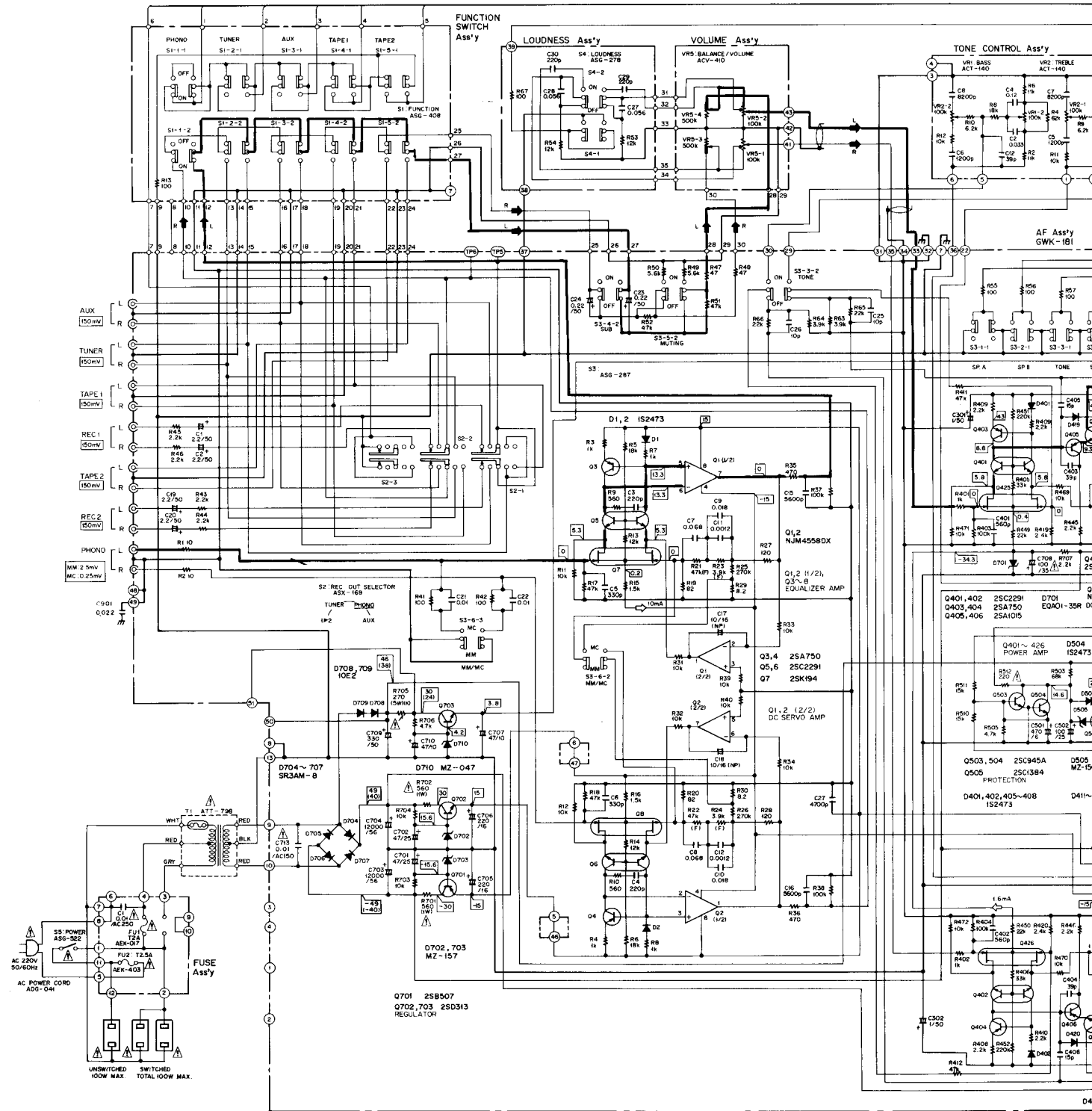
ELECTRICAL PARTS

Mark	Symbol & Description	Part No.			Remarks
		KU type	HE type	HB type	
 ★	T1 Power transformer (120V)	ATT-796	
 ★	T1 Power transformer (220V, 240V)	ATT-798	ATT-798	
 ★★	FU1 Fuse (5A)	AEK-108	
 ★★	FU1 Fuse (T2A/AC250V)	AEK-017	AEK-017	
 ★★	FU2 Fuse (T2.5A/AC250V)	AEK-403	
 ★★	S1 Push switch (POWER)	ASG-521	ASG-522	ASG-522	
	C1 Ceramic capacitor (0.01/AC150V)	ACG-019	
	AC socket (AC OUTLETS)	AKP-041	AKP-026	AKP-044	
	AC power cord	ADG-052	ADG-041	ADG-051	

FURNISHED PARTS

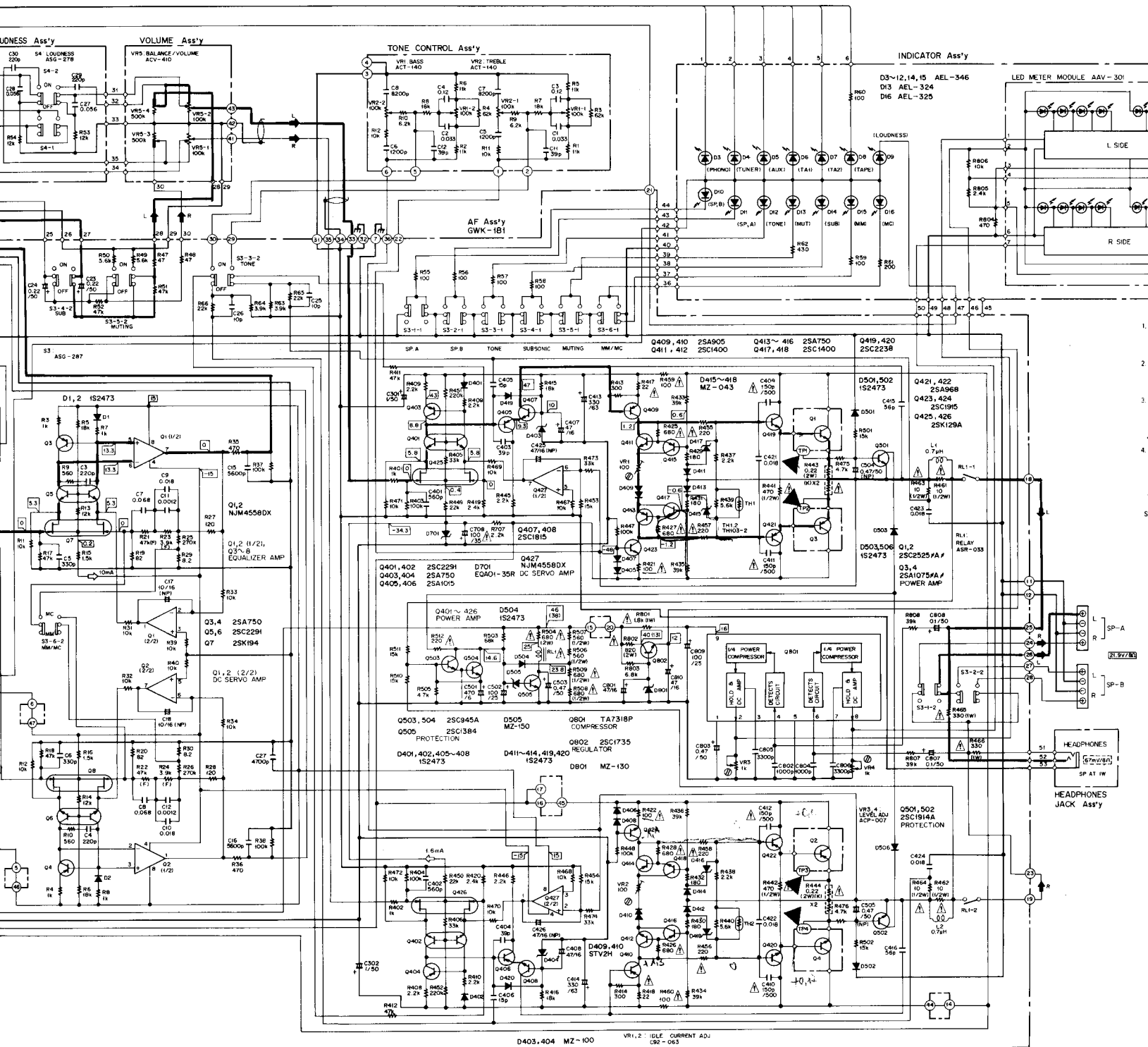
Mark	Symbol & Description	Part No.			Remarks
		KU type	HE type	HB type	
	Operating instructions (English)	ARB-415	ARB-422	
	Operating instructions (English, French, German, Italian)	ARD-168	

SCHEMATIC DIAGRAM



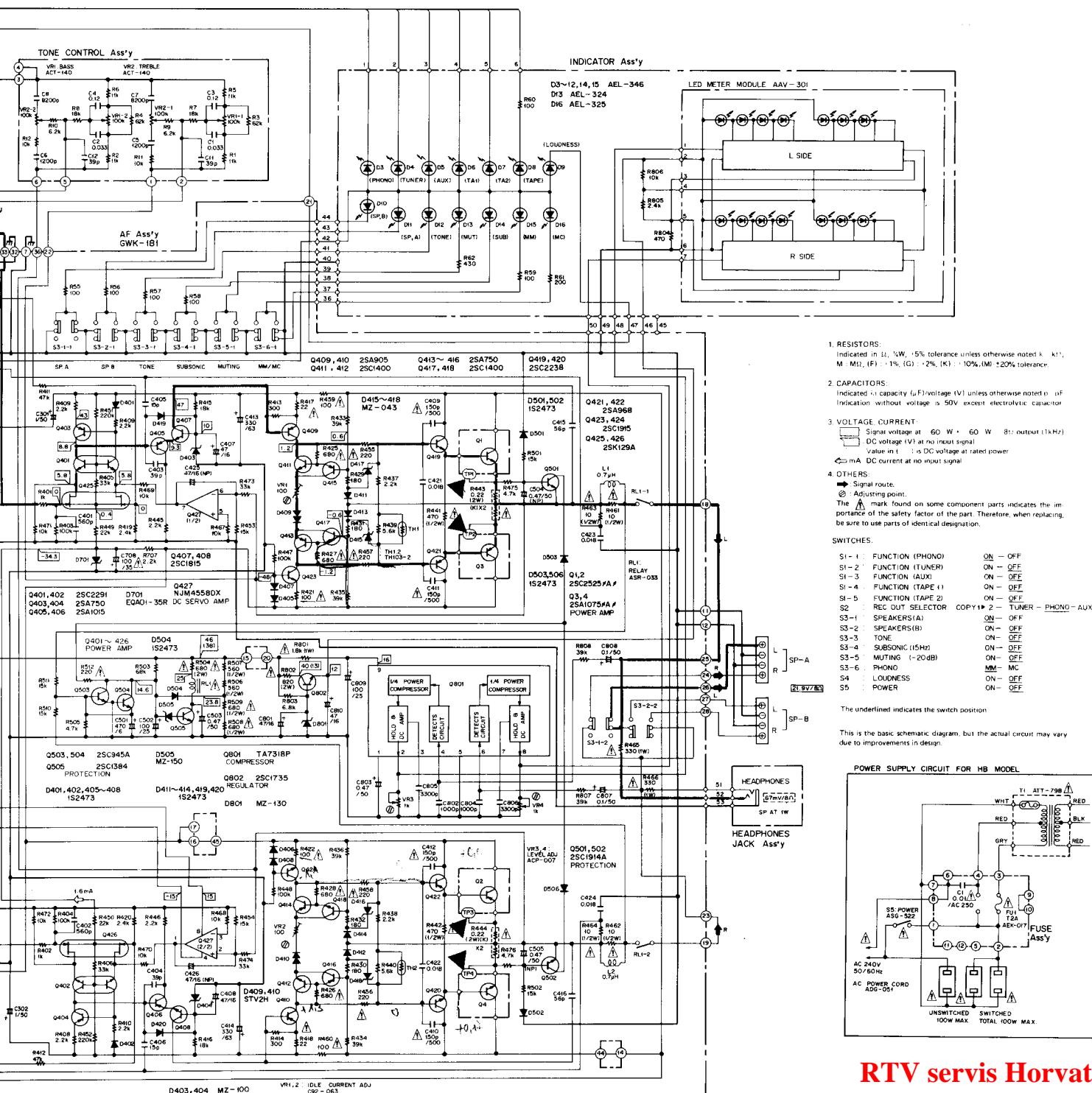
NOTE:

The indicated series only. Other alternatives are listed in the parts list.



NOTE:

The indicated semiconductors are representative ones only. Other alternative semiconductors may be used and are listed in the parts list.



RTV servis Horvat

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031-856-139

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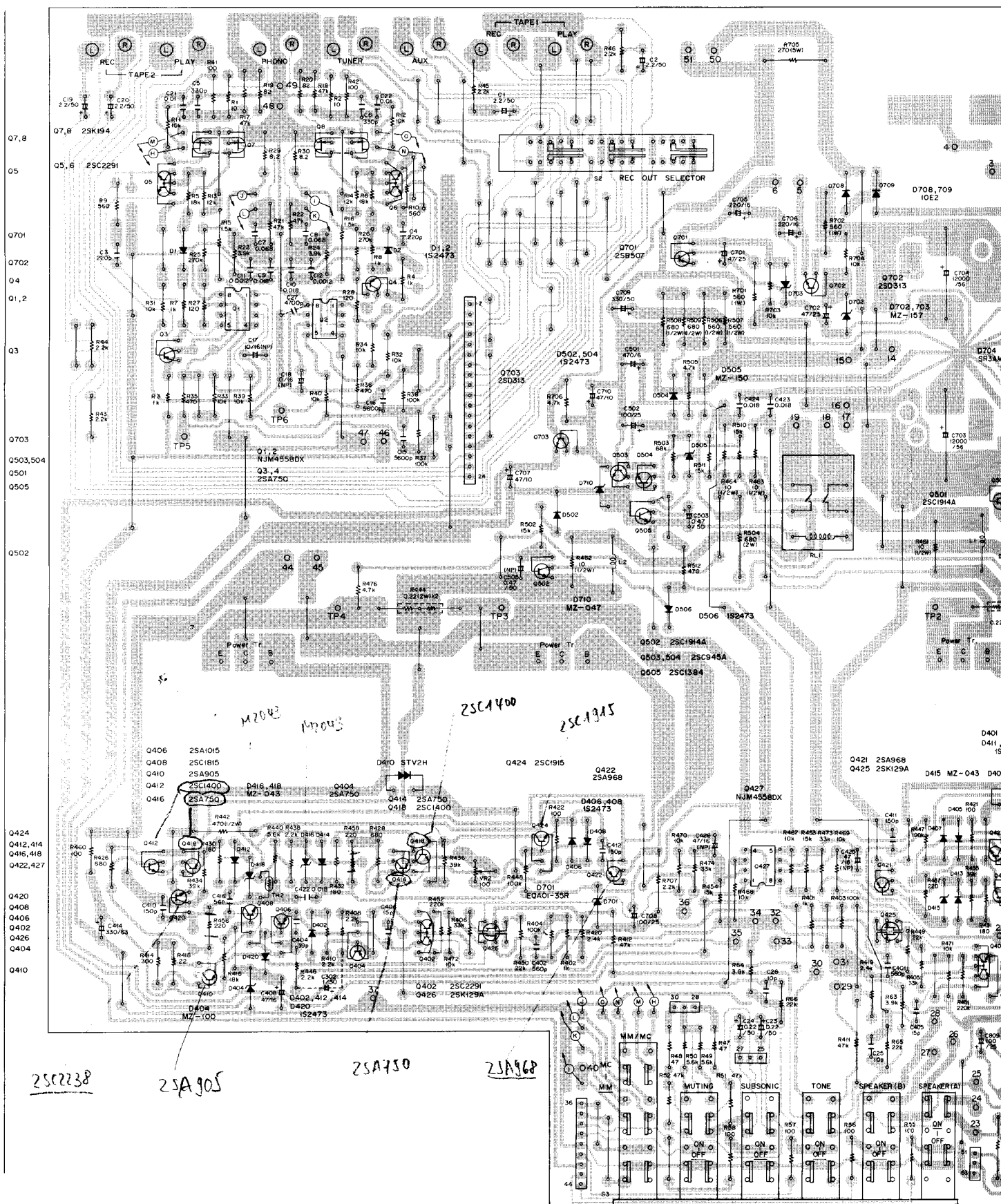
098-788-319

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P.C. BOARD ASSEMBLIES

AF Assembly (GWK-181)



Parts List of AF Assembly (GWK-181)

CAPACITORS

Mark	Part No.	Symbol & Description
	CEANL 2R2M 50	C1, C2, C19, C20
	ACH-212	C703, C704 Electrolytic (12000/56V)
⚠	ACG-019	C713 Ceramic (0.01/AC150V)
	CEA 0R1M 50L	C807, C808
	CEA R47M 50L	C503—C505, C803
	CEA R22M 50L	C23, C24
	CEA 101M 25L	C502, C809
	CEA 101M 35L	C708
	CEA 331M 63L	C413, C414
	CEA 470M 16L	C407, C408, C801
	CEA 100M 50L	C301, C302
	CEA 221M 16L	C705, C706
	CEA 470M 25L	C701, C702
	CEA 470M 10L	C707, C710
	CEA 471M 6L	C501
	CEA 331M 50L	C709
	CEA 470M 16L	C810
	ACH-361	C425, C426 Electrolytic (47/16V, NP)
	ACH-355	C17, C18 Electrolytic (10/16V, NP)
	CCDSL 100D 50	C25, C26
	CCDSL 150J 50	C405, C406
	CKDYB 472K 50	C27
⚠	CCDSL 331J 50	C5, C6
	CCDSL 151K 500	C409—C412
	CCDSL 221J 50	C3, C4, C417—C420
	CCDSL 560J 50	C415, C416
	CCDSL 820J 50	C403, C404
	CCDSL 561J 50	C401, C402
	CKDYB 562K 50	C15, C16
	CKDYF 103Z 50 (CKDYA 103J 50)	C21, C22
	CKDYB 102K 50 (CKDYA 102J 50)	C802, C804
	CQMA 122J 50	C11, C12
	CQMA 183K 50	C421—C424
	CQMA 332K 50	C805, C806
	CQPA 183G 50	C9, C10
	CQPA 683G 50	C7, C8

RESISTORS

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbol & Description
★	C92-063	VR1, VR2 Semifixed (100k-B)
★	ACP-007	VR3, VR4 Semifixed (1k-B)
	RD%PM□□□J	R1—R20, R25—R52, R55—R58, R63—R66, R401—R416, R419, R420, R429—R440, R445—R454, R467—R476, R501—R503, R505, R510, R511, R703, R704, R706, R803, R807, R808

Mark	Part No.	Symbol & Description
	RN%PQ4702F	R21, R22
	RN%PQ3901F	R23, R24
	RD%PMF□□□J	R456—R458, R707
⚠	RS1P□□□J	R465, R466, R701, R702, R801
⚠	RS2P821J	R504, R802
⚠	RD%PSF□□□J	R441, R442, R461—R464, R506— R509
⚠	RD%PSFL□□□J	R417, R418, R421, R422, R425— R428, R455, R459, R460, R512
	ACN-070	R443, R444 Wire wound (270/5W)
	ACN-045	R705 Wire wound (0.22 + 0.22/2W)

SEMICONDUCTORS

Mark	Part No.	Symbol & Description
★★	NJM4558DX (μPC4558C-P)	Q1, Q2, Q427
★★	2SC1400-E* (2SC1400-U*) (2SC2603/A/-E*) (2SC2603/A/-F*)	Q411, Q412, Q417, Q418
★★	2SA750-E* (2SA750-U*) (2SA1115/A/-E*) (2SA1115/A/-F*)	Q413—Q416
	*hfe of Q411—Q418 should have the same value.	
★★	2SA750 (2SA733A)	Q3, Q4, Q403, Q404
★★	2SA1015-Y* (2SA1015-GR*)	Q405, Q406
★★	2SC1815-Y* (2SC1815-GR*)	Q407, Q408
	*hfe of Q405—Q408 should have the same value.	
★★	2SA905	Q409, Q410
★★	2SC2238-O* (2SC2238-Y*)	Q419, Q410
★★	2SA968-O* (2SA968-Y*)	Q421, Q422
	*hfe of Q419—Q422 should have the same value.	
★★	2SB507 (2SB684)	Q701
★★	2SC1384	Q505
★★	2SC1915	Q423, Q424
★★	2SC1914A	Q501, Q502
★★	2SC2291	Q5, Q6, Q401, Q402
★★	2SC945A (2SC2575)	Q503, Q504
★★	2SD313 (2SD880)	Q702, Q703, Q802
★★	2SK194	Q7, Q8
★★	2SK129A	Q425, Q426
★★	TA7318P	Q801
★	1S2473 (1S2076) (1S1555)	D1, D2, D401, D402, D405—D408, D419, D420, D501—D504, D506
★	1S2473	D411—D414
★	MZ-047 (WZ-047)	D710

Mark	Part No.	Symbol & Description
★	MZ-157 (WZ-157)	D702, D703
★	MZ-150 (WZ-150)	D505
★	MZ-043 (WZ-043)	D415—D418
★	MZ-130 (WZ-130)	D801
★	MZ-100 (WZ-100)	D403, D404
★	SR3AM-8	D704—D707
★	10E2	D708, D709
★	EQA01-35R	D701
★	STV2H	D409, D410
	TH103-2	TH1, TH2

OTHERS

Mark	Part No.	Symbol & Description
★★	ASX-169	S2 Remote slide switch (REC OUT SELECTOR)
★★	ASG-287	S3 Push switch (SPEAKERS A, B, TONE, SUBSONIC, MUTING, PHONO MM/MC)
	AKB-078	Terminal (TAPE 1, 2)
	AKB-079	Terminal (INPUT)
	ASR-033	RL1 Relay
	VBZ30P080FMC	Screw 3x8

Parts List of Fuse Assembly

Mark	Part No.	Symbol & Description
⚠	ACG-001	C1 Ceramic capacitor (0.01/AC250V)

RTV servis Horvat

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031-856-637

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Croatia