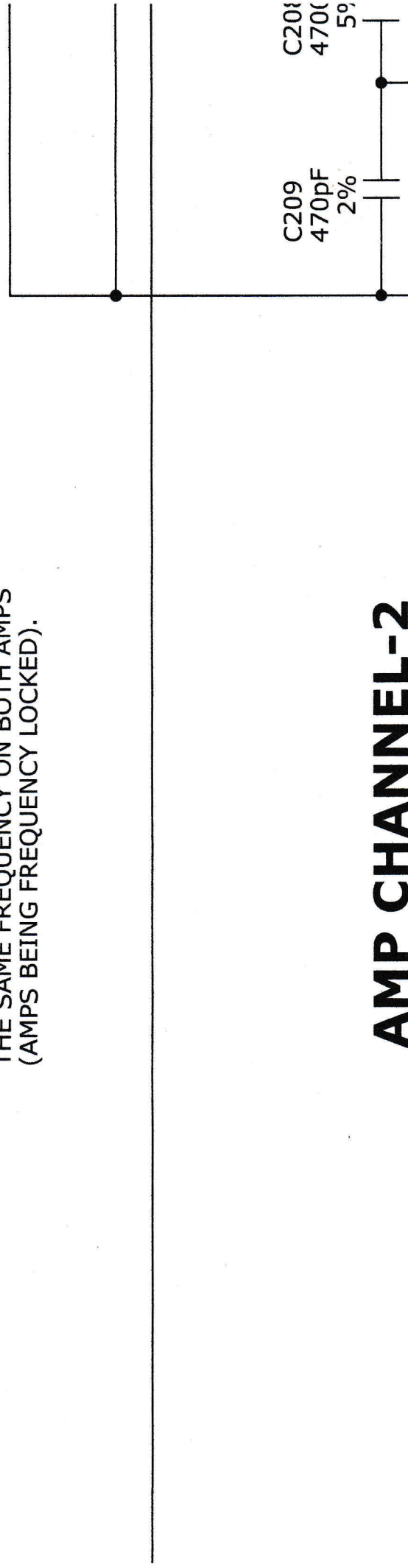


AT INITIAL POWER OF REBUILT AMPLIFIER  
 ADJUST R19 AND R23 FCCW AND ALLOW  
 BOTH AMPS TO IDLE FOR 5 MINUTES.  
 WITH BOTH CHANNELS UNLOADED AND  
 AT IDLE (NO SIGNAL), AND WHILE MONITORING  
 EACH AMP'S PWM OUTPUT:  
 ADJUST EACH AMPLIFIER OPERATING  
 FREQUENCY FOR 480KHz +/-10KHz WITH  
 THE OPPOSITE AMPLIFIER DEFEATED VIA  
 J3 OR J4. THEN WITH BOTH AMPS OPERATING,  
 CAREFULLY ADJUST R19 AND R23 TOGETHER FOR  
 THE SAME FREQUENCY ON BOTH AMPS  
 (AMPS BEING FREQUENCY LOCKED).



## AMP CHANNEL-2