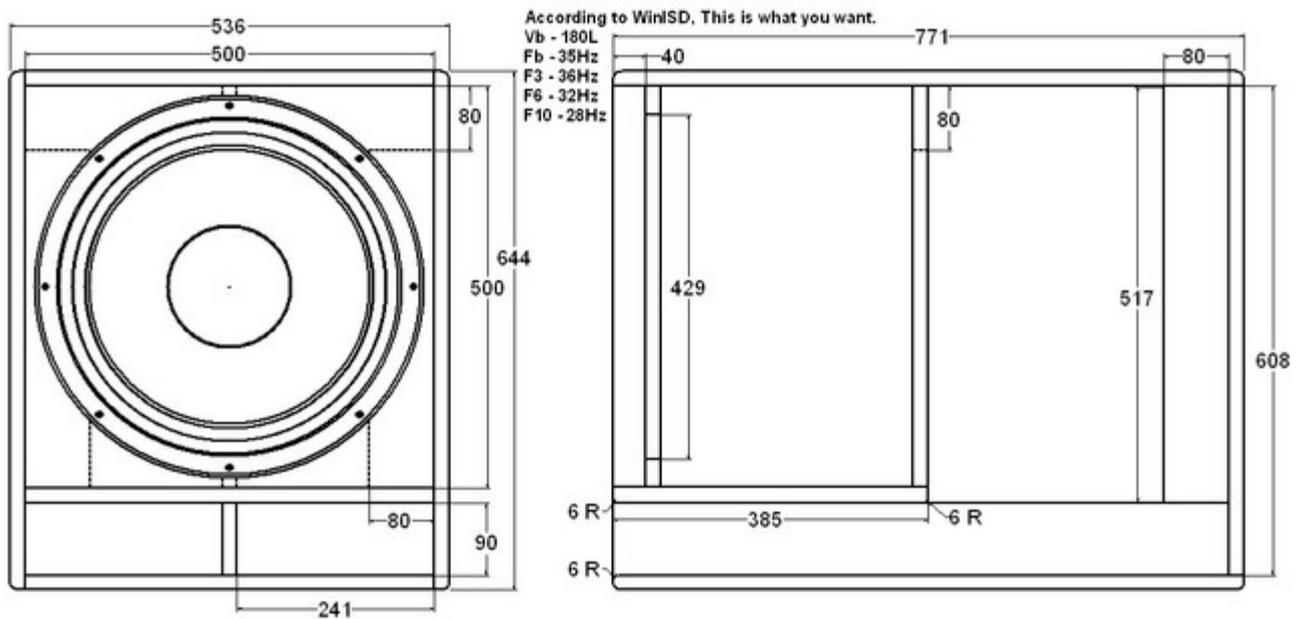


BOX PLANS FOR LOW-RIDER 18 inch

Medium size box of 6.75cu/f.
That's around 190L with a tuning of 34Hz.
Here's one slightly smaller. 180L, 35Hz



For dual 18 inch design. Invert the section over and combine together.