



Brace the removable panels (front and back) w/ 1"x1" cleats and a slightly off-center 1.5"plywood thickness lengthwise brace: the cross-sectional area has to be added to the duct area. Add 1/4" to duct height.



Area= 3.079in^2 [19.87cm²]

Material: Plywood 23/32" [18.3mm] thick.