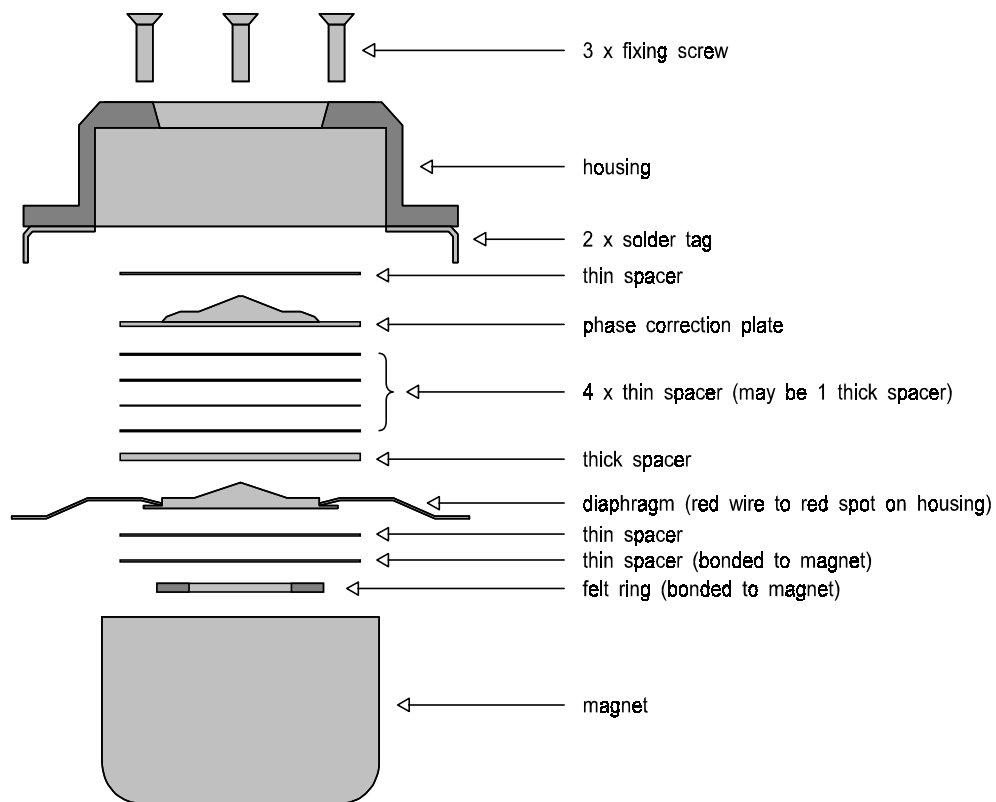


LOUDSPEAKER SYSTEM REPAIR INFORMATION

HF1300 DIAPHRAGM REPLACEMENT - BC1, BC2, BC3, SP1



- 1) REMOVE UNIT FROM SPEAKER BY UNDOING THE FOUR NUTS ON THE BACK.
- 2) REMOVE WIRES NOTING CONNECTIONS.
- 3) REMOVE THE THREE SCREWS FROM THE FRONT OF THE HOUSING.
- 4) LIFT OFF THE HOUSING, TAKING CARE NOT TO DISTURB THE PARTS UNDERNEATH.
- 5) UNSOLDER THE LEADOUT WIRES FROM THE SOLDER TAGS ON THE HOUSING.
- 6) CAREFULLY REMOVE THE SPACERS AND PHASE CORRECTION PLATE.
- 7) REMOVE DIAPHRAGM, GENTLY PRISING OFF IF NECESSARY.
- 8) CLEAN MAGNET GAP USING ADHESIVE TAPE FOLDED FLAT IF NECESSARY.
- 9) FIT NEW DIAPHRAGM, ALIGNING LEADOUT WIRES TO GROOVES IN SPACER.
- 10) REPLACE ALL SPACERS, PHASE CORRECTION PLATE AND HOUSING.
(TIP : PLACE TOOTHPICKS IN SCREW HOLES TO AID ALIGNMENT)
- 11) REPLACE SCREWS, SOLDER LEAD OUT WIRES (RED TO RED SPOT), AND REFIT.

NOTE) IF SPACER CONFIGURATION VARIES, REPLACE AS REMOVED IN PREFERENCE TO DRAWING.