

0,0

X AXIS

1500,340 ⓪
A

⓪ 5450,340
B

⓪ 340,1500
C

6610,1500 ⓪
D

All measurements are X then Y
Measurements in Thousands of an inch from Origin 0,0
All Holes 10/32 UNF x 400 thou

All drilling must be measured from Origin 0,0
No other machining required, just drilling & tapping

⓪ 340,4800
E

6610,4800 ⓪
F

⓪ 340,8050
G

6610,8050 ⓪
H

1500,9550 ⓪
I

⓪ 5450,9550
J

Y
AXIS