



## Automatic self-locking external thread with use-activated epoxy adhesive

Used for the repair and prevention of stripped threads in Aluminum, Magnesium, Cast Iron, Steel, Copper, and Brass.

External threads are standard inch size and pitch to permit use of standard drills and taps. No special tap sizes needed.

### Installation

**1** Drill with standard drill.



**2** Tap hole with standard tap.



**3** Turn E-Z LOK home flush with bolt, stud, or spark plug.



Made of <b>STEEL</b> with <b>BLACK OXIDE FINISH</b>	<b>SPAENAU</b> <b>No.</b>	<b>INTERNAL THREAD</b>	<b>EXTERNAL THREAD</b>	<b>LENGTH</b>	<b>TAP DRILL SIZE</b>	<b>TAP SIZE</b>	<b>MIN. FULL THREAD DEPTH</b>	<b>POWER DRIVE TOOL</b>
<b>COARSE THREAD SIZES</b>	627-020	4-40	10-32	.250	5/32	10/32	9/32	<b>SPAENAU</b>
	627-021	6-32	1/4-20	.280	7	1/4-20	11/32	<b>No.</b>
	627-022	8-32	5/16-18	.290	F	5/16-18	7/16	<b>876-790</b>
	627-001	10-24	3/8-16	.406	5/16	3/8-16	15/32	<b>876-791</b>
	627-002	1/4-20	7/16-14	.437	23/64	7/16-14	1/2	<b>876-792</b>
	627-003	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	<b>876-793</b>
	627-004	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	<b>876-794</b>
	627-005	7/16-14	5/8-11	.656	17/32	5/8-11	23/32	<b>876-795</b>
	627-006	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	<b>876-796</b>
	627-007	5/8-11	7/8-9	.687	49/64	7/8-9	13/16	<b>876-797</b>
	627-008	5/8-11	7/8-9	1.125	49/64	7/8-9	1-1/4	<b>876-797</b>
	627-009	3/4-10	1-8	.781	7/8	1-8	7/8	<b>876-798</b>
	627-025*	7/8-9	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/8	—
	627-010	1-8	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—
<b>FINE THREAD SIZES</b>	627-011	10-32	3/8-16	.406	5/16	3/8-16	15/32	<b>876-791</b>
	627-012	1/4-28	7/16-14	.437	23/64	7/16-14	1/2	<b>876-792</b>
	627-013	5/16-24	1/2-13	.484	27/64	1/2-13	9/16	<b>876-793</b>
	627-014	3/8-24	9/16-12	.515	31/64	9/16-12	19/32	<b>876-794</b>
	627-015	7/16-20	5/8-11	.656	17/32	5/8-11	23/32	<b>876-795</b>
	627-016	1/2-20	3/4-10	.656	21/32	3/4-10	3/4	<b>876-796</b>
	627-017	5/8-18	7/8-9	.687	49/64	7/8-9	13/16	<b>876-797</b>
	627-018	3/4-16	1-8	.781	7/8	1-8	7/8	<b>876-798</b>
<b>METRIC THREAD SIZES</b>	627-216*	M4-0.7	M8-1.25	7.5 mm	6.9 mm	M8-1.25	9.0 mm	—
	627-200	M6-1.0	3/8-16	.406	5/16	3/8-16	15/32	<b>876-792</b>
	627-201	M8-1.25	1/2-13	.484	27/64	1/2-13	9/16	<b>876-793</b>
	627-202	M10-1.50	9/16-12	.515	31/64	9/16-12	19/32	<b>876-794</b>
	627-203	M12-1.75	3/4-10	.656	21/32	3/4-10	3/4	<b>876-795</b>
	627-204	M14-2.0	7/8-9	.687	49/64	7/8-9	13/16	<b>876-796</b>
	627-205	M16-2.0	1-8	.781	7/8	1-8	7/8	<b>876-797</b>
	627-206	M10-1.0	9/16-18	.453	33/64	9/16-18	1/2" reach	—
	627-207	M12-1.25	5/8-18	.453	37/64	5/8-18	1/2" reach	—
	627-208	M12-1.25	5/8-18	.703	37/64	5/8-18	3/4" reach	—
<b>SPARK PLUG SIZES</b>	627-209	M14-1.25	3/4-16	.328	11/16	3/4-16	3/8" reach	—
	627-210	M14-1.25	3/4-16	.453	11/16	3/4-16	1/2" reach	—
	627-211	M14-1.25	3/4-16	.703	11/16	3/4-16	3/4" reach	—
	627-217	M18-1.50	1-12	.453	59/64	1-12	1/2" reach	—
	627-213 (Open)	M10-1.50	9/16-12	1.000	31/64	9/16-12	1-1/16	—
<b>VW CASE SAVERS</b>	627-214 (Closed)	M10-1.50	9/16-12	1.000	31/64	9/16-12	1-1/16	—
<b>CUMMINS HEAD BOLT</b>	627-019	11/16-16	7/8-14	2.000	13/16 (875-167)	7/8-14 (874-339)	2-3/16	—

\*Not in Assortment

Cont'd.