





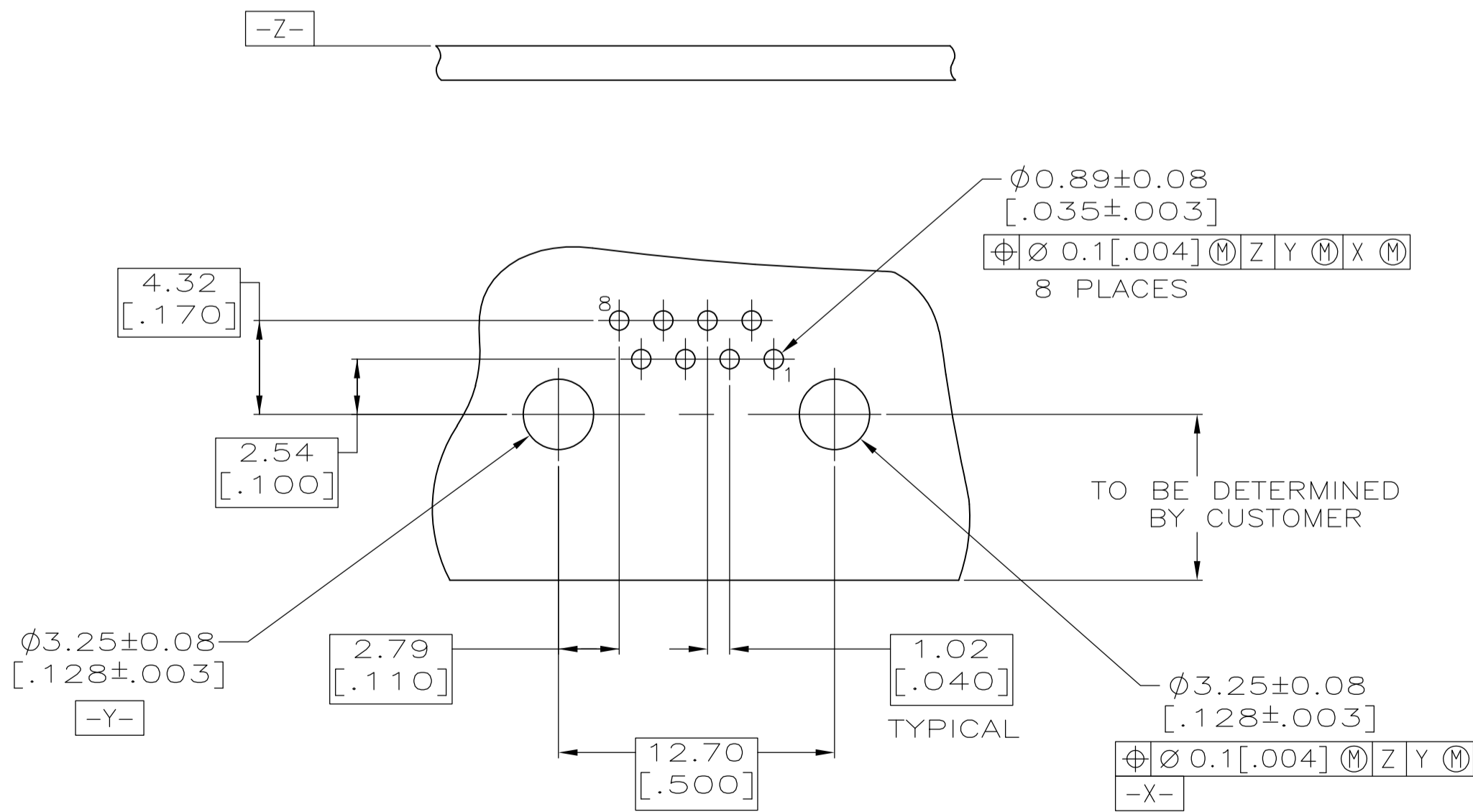
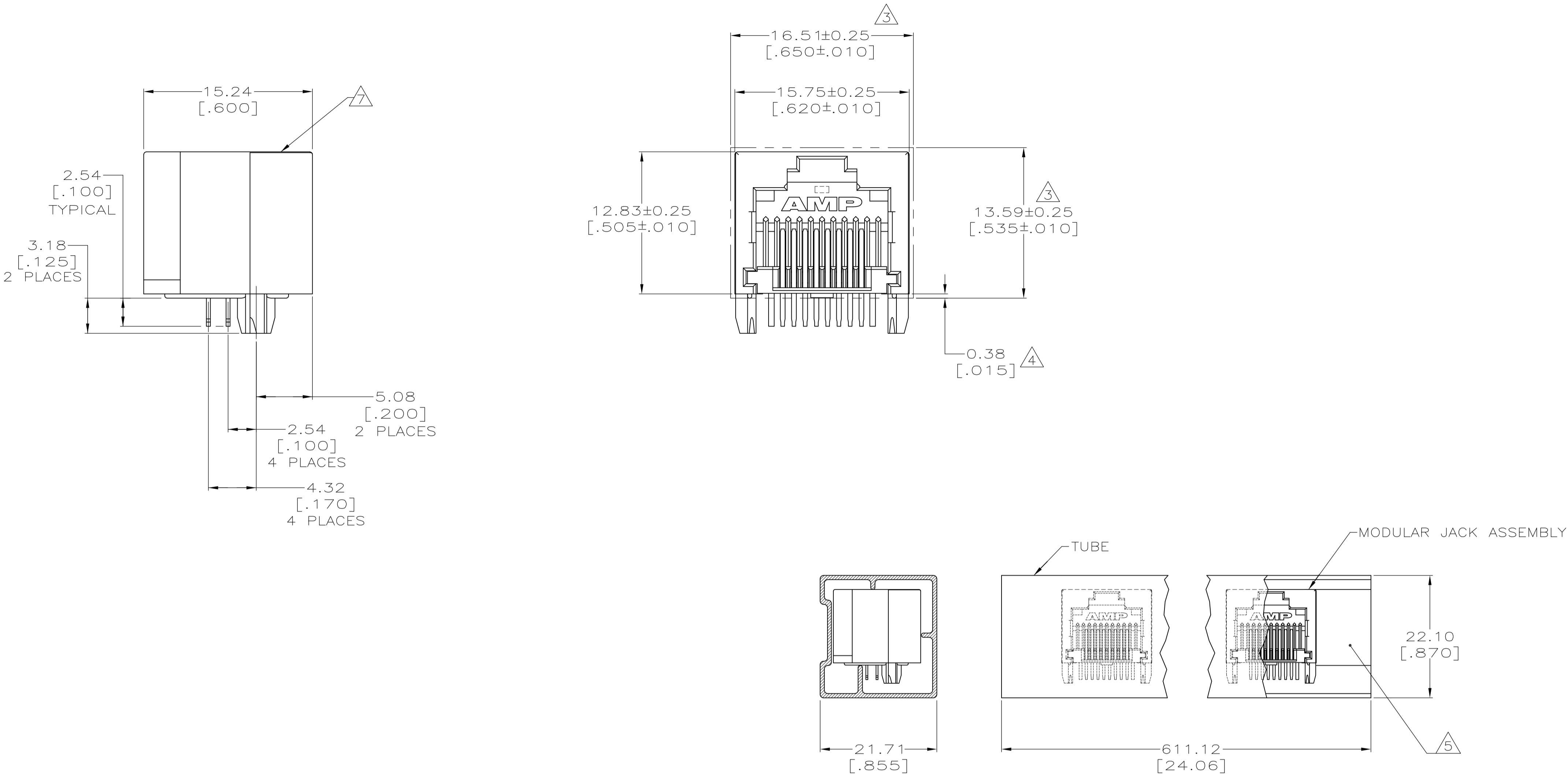








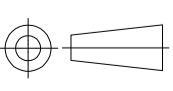

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
AA	22	D2	REVISED	PER ECO-11-005033	26MAR11	RK HMR

-  MATERIAL:
HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0; IR REFLOW SOLDERING PROCESS COMPATIBLE.
TERMINALS - .36[.014] THICK PHOS BRONZE PLATED WITH 3.81µm[.000150] MINIMUM THICK (SEE P/N TABLE) IN SOLDER AREA. 1.27µm [.000050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27µm [.000050] MINIMUM THICK NICKEL.
2. JACK CAVITY CONFORMS TO FCC RULES AND REGULATIIONS PART 68, SUBPART F.
-  SUGGESTED PANEL OPENING DIMENSIONS.
-  SUGGESTED CLEARANCE BETWEEN BOTTOM OF CONNECTOR AND BOTTOM PANEL OPENING.
-  PACKAGED 35 PIECES PER TUBE, SEE DETAIL "A".
-  80 PIECES/TRAY, 10 TRAYS/BOX.
-  MANUFACTURING DATE CODE:
INK STAMP, LOCATED APPROX. AS SHOWN.
FIRST 2 DIGITS = LAST 2 DIGITS OF YEAR.
NEXT 2 DIGITS = MANUFACTURING WORK WEEK.
LAST DIGIT = DAY OF WEEK WITH SUNDAY = 1.



SUGGESTED PRINTED CIRCUIT BOARD LAYOUT
(COMPONENT SIDE)

MATTE TIN	 TUBE	1-406525-3
MATTE TIN	 TRAY, PICK & PLACE COMPATIBLE	1-406525-2
MATTE TIN	TRAY	1-406525-1
BRIGHT TIN-LEAD	 TUBE	406525-3
BRIGHT TIN-LEAD	 TRAY, PICK & PLACE COMPATIBLE	406525-2
BRIGHT TIN-LEAD	TRAY	406525-1
 TERMINAL PLATING	PACKAGING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. GARRETT 17SEP97	 TE Connectivity	
		CHK G. GARRETT 17SEP97		
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. DERSTINE 17SEP97	NAME	
		PRODUCT SPEC	INVERTED MODULAR JACK ASSEMBLY, 1X1	
	0 PLC ± - 1 PLC ± - 2 PLC ± 0.25[.010] 3 PLC ± 0.13[.005] 4 PLC ± - ANGLES	108-1163-4	SIZE	
		APPLICATION SPEC	114-2154	
MATERIAL	FINISH	WEIGHT	A1 00779 ©=406525	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV D2