

Tabelle metrischer ISO Gewinde

Gewinde	Bohrerdurchmesser	Mindestdicke	Sechskantschlüssel
M2	1.6 mm	1.6 mm	
M2.5	2.0 mm	2.0 mm	
M3	2.5 mm	2.4 mm	5.5 mm
M4	3.3 mm	3.2 mm	7 mm
M5	4.2 mm	4.0 mm	8 mm
M6	5.0 mm	5.0 mm	10 mm

Here the Link to this Table

<https://www.stayathome.ch/gewindeschneiden.htm>, it's in German but you can use a translator. but the most important thin is the Table. Take a look at it.