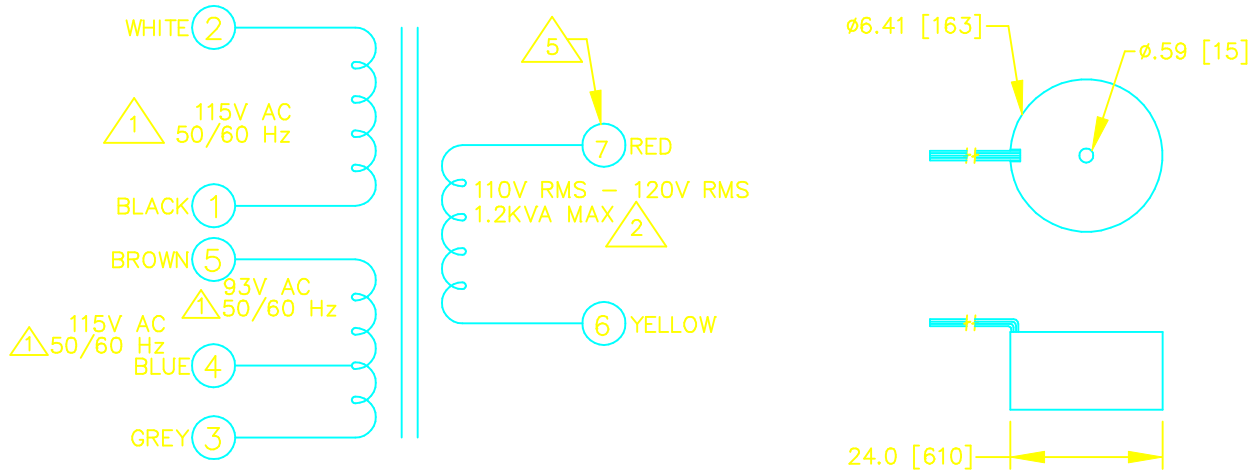


REVISIONS

REV	ECO. NO.	DESCRIPTION	DWN/DATE	CHK/DATE	APVD/DATE
02	XXXX	MODIFIED HIPOT TEST REQUIREMENTS	MGW 12/09/94		
03		MODIFIED INPUT TO INCLUDE 208VAC	DP 6/22/95		
04		DRAWING UPDATE	DK 03/26/96		
05		DIM 24.0 WAS 12.00	DK 05/21/96	NH 06/05/96	
A	LO242	RELEASED (A=02)	DK 12/04/96		
B	EC2164	RELEASE FOR PRODUCTION	LC 06/02/99	SL 6/28/99	SL 6/28/99



7. PACKAGE MOUNTING WASHER (QTY 1) AND INSULATING PADS (QTY 2) WITH EACH TRANSFORMER.

6. NO APPROVED EQUIVALENT OR SECOND SOURCE AVAILABLE.

5. 12 AWG - 14 AWG MULTI-STRAND INSULATED (UL APPROVED) WIRE.

4. HIPOT TEST REQUIREMENTS: 3750V RMS MIN ISOLATION BETWEEN PRIMARY TO SECONDARY, 1250V RMS MIN ISOLATION BETWEEN PRIMARY TO CORE (OR GROUND), 1250V RMS MIN ISOLATION BETWEEN SECONDARY TO CORE (OR GROUND)

3. INTERNATIONAL STANDARDS REQUIREMENTS (ONLY 1 OF THE FOLLOWING REQUIRED):
VDE-0551, IEC-742, EN-60742 OR EQUIVALENT, UL RECOGNIZED INSULATION

2. SECONDARY OUTPUT: UNLOADED OUTPUT 120V AC RMS, FULLY LOADED OUTPUT 110V AC RMS (WITH 115V AC RMS INPUT), 1.2KVA MAX @ 50-60Hz

1. PRIMARY INPUT: 115VAC - 230VAC (CENTER TAP SELECTABLE) @ 50-60Hz

NOTES:

SPECIFICATION CONTROL DRAWING

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APPLICABLE SPECIFICATIONS		UNLESS OTHERWISE SPECIFIED		APPROVALS		<div>Melco</div> <div>Embroidery Systems</div>			
SEE NOTES		DIMENSIONS ARE IN INCHES		SIGNATURE	DATE				
		TOLERANCES		DRAWN BY:		TRANSFORMER, ISOLATION, 115-230V AC			
		ANGLES ±		<i>M. Weir</i>	12/06/94				
		DECIMALS: .xx ±		CHECKED BY:		SIZE	PART NO.	DRAWING NO.	REV
		.xxx ±		<i>S Lewis</i>	6/28/99	A	00852601	00852601	B
MATERIAL N/A		FINISH:		APPROVED BY:		SCALE	DO NOT SCALE DRAWING		SHEET 1 OF 1
PROTECTIVE/DECORATIVE FINISH		N/A		FILENAME:00852601AB		NONE			