

FRONT VIEW

SIDE VIEW

MATERIALS FOR 2 SPEAKERS  
18 MM BALTIC BIRCH

4 - TOP, BOTTOM - 14" X 9"  
4 - SIDES - 46-1/2" X 9"  
2 - FRONT - 46-1/2" X 12-1/2"  
2 - DOUBLE FRONT - 19-3/4" X 12-1/2"  
2 - LOWER BACK - 26-3/4" X 12-1/2"  
2 - UPPER BACK - 19-11/16" X 12-7/16"

DIMENSIONS OF UPPER BACK REDUCED BY 1/16" FOR PROPER FIT.

THE BRACING DIMENSIONS SHOWN ON THE DRAWING ARE FOR STANDARD 3/4" THICKNESS PLYWOOD. SINCE BALTIC BIRCH IS 18 MM, THE ACTUAL BRACING DIMENSIONS BELOW ACCOUNT FOR THE DIFFERENCE IN 18 MM & 3/4".

4 - 46-1/2"  
4 - 25-1/4"  
6 - 9-5/8"  
4 - 6-1/8"  
4 - 4-5/8"  
2 - 45 DEGREE CROSS BRACE FOR PORT.  
**VERIFY CORRECT DIMENSIONS FOR CROSS BRACE AFTER ATTACHING SIDE BRACES TO SIDES.**

NOTES:

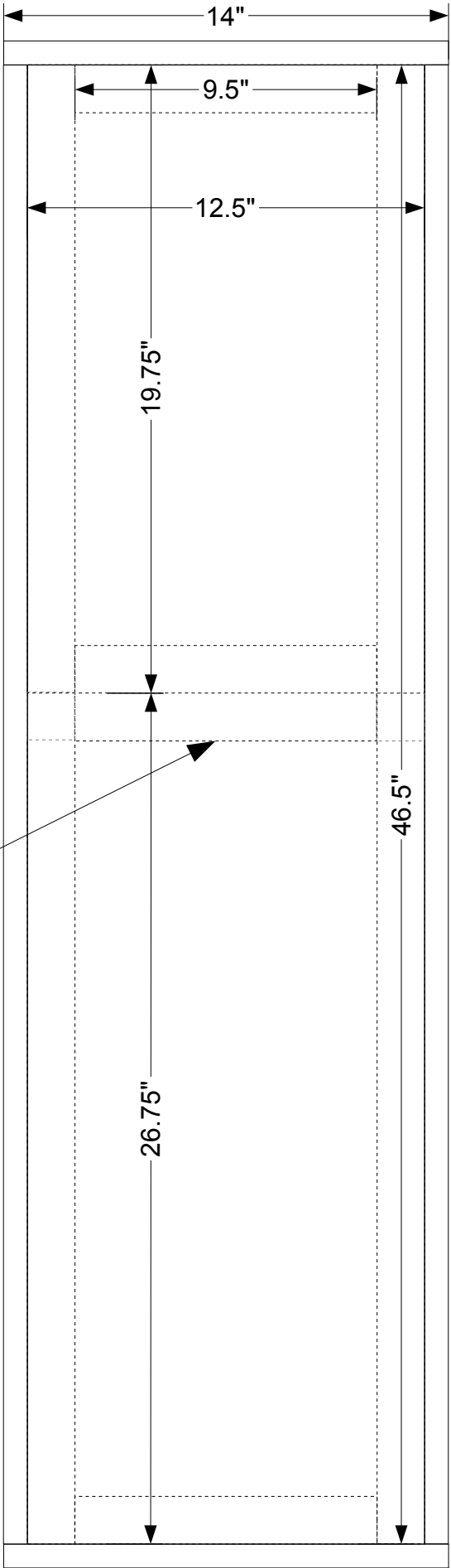
1. TOP SPEAKER - RECESSED AREA IS 1/8" DEEP. VERIFY RECESS DEPTH BASED ON SEALANT USED.  
2. BOTTOM SPEAKER - RECESSED AREA IS 3/4" DEEP  
3. TRIANGLE PORT - INSIDE OF PORT TO BE LINED WITH 1/16" VENEER.

REVISION 1 - 07JUN2011  
1. CHANGE NOTE 3 PORT DETAILS

REVISION 2 - 12SEP2011  
1. CHANGE INTERNAL BRACING DETAILS

REVISION 3 - 07NOV2011  
1. CHANGE INTERNAL BRACING DETAILS  
2. CHANGE WOOFER HOLE SIZE.

2 – 9-11/16" X 3" BALTIC BIRCH  
BONDED TOGETHER TO FORM  
A 9-11/16" X 3" X 1-1/2" BRACE



BACK VIEW